Contents

1. Growth Effects in the Heteroepitaxy of III–V Compounds **1**
G. H. Olsen and M. Ettenberg

1. Introduction 1
2. The Crystal Structure and Growth of III–V Compounds 3
   2.1. Crystallography of III–V Compounds 3
   2.2. Vapor-Phase Epitaxy (VPE) Growth Technique 4
   2.3. Liquid-Phase Epitaxy (LPE) Growth Technique 7
3. Elastic Strain Effects 9
   3.1. Stresses in Heteroepitaxial Layers 9
   3.2. Tetragonal Distortion 17
   3.3. Coherency Limits in III–V Compounds 20
4. Dislocation Effects 23
   4.1. VPE Materials 23
   4.2. Dislocation Morphology in LPE Materials 39
5. Application to Device Structures: Transmission Photocathodes 45
6. Summary 48

Appendix A. Stresses in Heteroepitaxial Layers 49
Appendix B. Tetragonal Distortion in Cubic Crystals Strained in Two Dimensions 53
References 54

2. Aspects of Silicon Epitaxy **57**
J. Nishizawa

1. Mechanism of Vapor-Phase Epitaxial Growth of Silicon Crystals 58
   1.1. Volume Reaction in the Vapor Phase 58
   1.2. Surface Reaction in the Vapor Phase 59
   1.3. Surface Migration 65
2. Perfect Crystal Growth from the Vapor Phase 77
   2.1. Perfect Crystal Growth on Exact (111) or (100) Surfaces 77
   2.2. Growth of Highly Pure Crystals. Abnormal Impurity Distribution at the Substrate–Deposit Interface 79
   2.3. Effects in Silicon of Occluded Gas and Dissolved Material 84
3. Influence of Effective Lattice Misfit 87
   3.1. Change of Lattice Constant by Impurity Doping 87
   3.2. Compensation of Lattice Misfit 91

4. Device Applications: The Static Induction Transistor and Integrated Circuits 98
References 106

3. The Verneuil Process **109**
R. Falckenberg

1. Introduction 109
2. General Description of the Process 110
3. The Melt Film 116
   3.1. Thickness and Shape 116
   3.2. Effects in the Melt Film 118
4. Phenomenology of the Growth Process 124
   4.1. Visual Observations 125
   4.2. Model of Broadening 128
   4.3. Starting Points for a Theory 130
5. The Cooling Process 131
   5.1. Temperature Conditions during Cooling 132
   5.2. Mechanisms Inducing Stress 134
   5.3. Stress Determination 136
   5.4. Plastic Deformation 140
   5.5. Fracture 142
   5.6. Remarks on the Cooling Process 143
6. Growth Parameters 144
   6.1. Growth Chambers 144
   6.2. Flame and Burner 153
   6.3. Interaction between Flame, Growth Chamber, and Crystal 158
   6.4. Powder Feeding 160
7. Redox Nature of the H_2/O_2 Flame and Volatilization 170
8. Mechanical Strength and Annealing 172
9. Unusual Materials Grown by the Verneuil Method and Special Techniques 175
10. Concluding Remarks 179
    References 180

4. Subsidiary Electrical Heating for Verneuil Furnaces in the USSR . **185**
C. H. L. Goodman

Index **189**