

Contents

Part I Radiation Damage

1	The Radiation Damage Event	3
1.1	Neutron–Nucleus Interactions	4
1.1.1	Elastic Scattering	4
1.1.2	Inelastic Scattering	12
1.1.3	(n, 2n) Reactions	14
1.1.4	(n, γ) Reactions	16
1.2	Interactions Between Ions and Atoms	18
1.2.1	Interatomic Potentials	19
1.2.2	Collision Kinematics	26
1.3	Energy Loss	45
1.3.1	Energy Loss Theory	45
1.3.2	Range Calculations	60
	References	75
2	The Displacement of Atoms	77
2.1	Elementary Displacement Theory	77
2.1.1	Displacement Probability	78
2.1.2	The Kinchin and Pease Model for Atom Displacements	80
2.1.3	The Displacement Energy	82
2.1.4	The Electron Energy Loss Limit	87
2.2	Modifications to the K–P Displacement Model	90
2.2.1	Consideration of E_d in the Energy Balance	90
2.2.2	Realistic Energy Transfer Cross Sections	90
2.2.3	Energy Loss by Electronic Excitation	92
2.2.4	Effects of Crystallinity	95

2.3	The Displacement Cross Section	110
2.3.1	Elastic Scattering	111
2.3.2	Inelastic Scattering	112
2.3.3	(n , $2n$) and (n , γ) Displacements	112
2.3.4	Modifications to the K–P Model and Total Displacement Cross Section	113
2.4	Displacement Rates	116
2.5	Correlation of Property Changes and Irradiation Dose	118
2.6	Displacements from Charged Particle Irradiation	120
	References	129
3	The Damage Cascade	131
3.1	Displacement Mean Free Path	131
3.2	Primary Recoil Spectrum	133
3.3	Cascade Damage Energy and Cascade Volume	138
3.4	Computer Simulation of Radiation Damage	139
3.4.1	Binary Collision Approximation (BCA) Method	140
3.4.2	Molecular Dynamics (MD) Method	141
3.4.3	Kinetic Monte Carlo (KMC) Method	146
3.5	Stages of Cascade Development	150
3.6	Behavior of Defects Within the Cascade	152
	References	164
4	Point Defect Formation and Diffusion	167
4.1	Properties of Irradiation-Induced Defects	167
4.1.1	Interstitials	167
4.1.2	Multiple Interstitials	172
4.1.3	Interstitial–Impurity Complexes	173
4.1.4	Vacancies	174
4.1.5	Multiple Vacancies	174
4.1.6	Solute–Defect and Impurity–Defect Clusters	176
4.2	Thermodynamics of Point Defect Formation	176
4.3	Diffusion of Point Defects	180
4.3.1	Macroscopic Description of Diffusion	180
4.3.2	Mechanisms of Diffusion	181
4.3.3	Microscopic Description of Diffusion	185
4.3.4	Jump Frequency, Γ	188
4.3.5	Jump Frequency, ω	190
4.3.6	Equations for D	192
4.4	Correlated Diffusion	195
4.5	Diffusion in Multicomponent Systems	198
4.6	Diffusion Along High-Diffusivity Paths	199
	References	205

5 Radiation-Enhanced Diffusion and Defect Reaction

Rate Theory	207
5.1 Point Defect Balance Equations	208
5.1.1 Case 1: Low Temperature, Low Sink Density	210
5.1.2 Case 2: Low Temperature, Intermediate Sink Density	213
5.1.3 Case 3: Low Temperature, High Sink Density	213
5.1.4 Case 4: High Temperature	216
5.1.5 Properties of the Point Defect Balance Equations	219
5.1.6 Deficiencies of the Simple Point Defect Balance Model	220
5.1.7 Point Defect Balance Equations in the Presence of Cascades	221
5.2 Radiation-Enhanced Diffusion	223
5.3 Defect Reactions	227
5.3.1 Defect Production	229
5.3.2 Recombination	230
5.3.3 Loss to Sinks	230
5.3.4 Sink Strengths	231
5.4 Reaction Rate-Controlled Processes	232
5.4.1 Defect–Void Interaction	232
5.4.2 Defect–Dislocation Interaction	232
5.5 Diffusion-Limited Reactions	233
5.5.1 Defect–Void Reactions	233
5.5.2 Defect–Dislocation Reactions	236
5.6 Mixed Rate Control	239
5.7 Defect–Grain Boundary Reactions	240
5.8 Coherent Precipitates and Solutes	241
5.9 Point Defect Recovery	244
References	252

Part II Physical Effects of Radiation Damage

6 Radiation-Induced Segregation	255
6.1 Radiation-Induced Segregation in Concentrated Binary Alloys	257
6.1.1 Solution to the Coupled Partial Differential Equations	265
6.1.2 Interstitial Binding	266
6.1.3 Solute Size Effect	268
6.1.4 Effect of Temperature	269
6.1.5 Effect of Dose Rate	271
6.2 RIS in Ternary Alloys	272
6.3 Effect of Local Composition Changes on RIS	276

6.4	Effect of Solutes on RIS	281
6.5	Examples of RIS in Austenitic Alloys	284
6.6	RIS in Ferritic Alloys	288
6.7	Effect of Grain Boundary Structure on RIS	293
	References	298
7	Dislocation Microstructure	301
7.1	Dislocation Lines	301
7.1.1	Dislocation Motion	303
7.1.2	Description of a Dislocation	308
7.1.3	Displacements, Strains, and Stresses	310
7.1.4	Energy of a Dislocation	314
7.1.5	Line Tension of a Dislocation	316
7.1.6	Forces on a Dislocation	319
7.1.7	Interactions Between Dislocations	323
7.1.8	Extended Dislocations	327
7.1.9	Kinks and Jogs	329
7.2	Faulted Loops and Stacking Fault Tetrahedra	329
7.3	Defect Clusters	332
7.3.1	Fraction of Defects Forming Clusters	333
7.3.2	Types of Clusters	337
7.3.3	Cluster Mobility	341
7.4	Extended Defects	345
7.5	Effective Defect Production	349
7.6	Nucleation and Growth of Dislocation Loops	350
7.6.1	Loop Nucleation	351
7.6.2	Clustering Theory	358
7.6.3	Cluster Evolution Via Cluster Dynamics Modeling	360
7.7	Dislocation Loop Growth	362
7.8	Recovery	367
7.9	Evolution of the Interstitial Loop Microstructure	368
	References	377
8	Irradiation-Induced Voids and Bubbles	379
8.1	Void Nucleation	381
8.1.1	Equilibrium Void Size Distribution	381
8.1.2	Void Nucleation Rate	384
8.1.3	Effect of Inert Gas	393
8.1.4	Void Nucleation with Production Bias	399
8.2	Treatment of Defect Sinks in the Growth of Voids	401
8.2.1	Defect Absorption Rates and Concentrations at Sink Surfaces	403
8.2.2	Point Defect Balances	408

8.3	Void Growth	409
8.3.1	Temperature Dependence	415
8.3.2	Dose Dependence	418
8.3.3	Role of Dislocations as Biased Sinks	422
8.3.4	Dose Rate Dependence	425
8.3.5	Irradiation Variable Shifts	426
8.3.6	Effect of Production Bias	432
8.3.7	Stress Dependence	439
8.3.8	Effect of RIS	444
8.3.9	Void Lattices	447
8.3.10	Effect of Microstructure and Composition	449
8.3.11	Effect of Reactor Operating History	460
8.4	Bubbles	462
8.4.1	Bubble Mechanics	463
8.4.2	Growth Law	467
8.4.3	Bubble Growth by Dislocation Loop Punching	470
8.4.4	Bubble Lattices	471
8.4.5	Helium Production	471
	References	482
9	Phase Stability Under Irradiation	485
9.1	Radiation-Induced Segregation and Radiation-Induced Precipitation	485
9.2	Recoil Dissolution	488
9.3	Radiation Disordering	497
9.4	Incoherent Precipitate Nucleation	503
9.5	Coherent Precipitate Nucleation	509
9.6	Examples of Radiation-Induced Precipitation	512
9.6.1	Ferritic–Martensitic Steels	513
9.6.2	Austenitic Stainless Steels	518
9.7	Metastable Phases	519
9.7.1	Order–Disorder Transformations	520
9.7.2	Crystal Structure Transformations	521
9.7.3	Quasicrystal Formation	523
9.8	Amorphization	523
9.8.1	Heat of Compound Formation and Crystal Structure Differences	524
9.8.2	Solubility Range of Compounds and Critical Defect Density	528
9.8.3	Thermodynamics and Kinetics of Amorphization	530
9.9	Phase Stability in Reactor Core Component Alloys	540
	References	548

10 Unique Effects of Ion Irradiation	551
10.1 Ion Irradiation Techniques	552
10.2 Composition Changes	554
10.2.1 Sputtering	555
10.2.2 Gibbsian Adsorption	562
10.2.3 Recoil Implantation	564
10.2.4 Cascade (Isotropic, Displacement) Mixing	566
10.2.5 Combination of Processes Affecting Surface Compositional Changes	579
10.2.6 Implant Redistribution During Ion Implantation.	580
10.3 Other Effects of Ion Implantation	585
10.3.1 Grain Growth	585
10.3.2 Texture	587
10.3.3 Dislocation Microstructure	587
10.4 High-Dose Gas Loading: Blistering and Exfoliation	590
10.5 Solid Phases and Inert Gas Bubble Lattices	595
10.6 Displacements Due to Electronic Excitation	596
10.7 Ion Beam-Assisted Deposition	598
10.7.1 Microstructure.	599
10.7.2 Residual Stress	608
10.7.3 Film Texture.	616
References	628
11 Emulating Neutron Irradiation Effects with Ions	631
11.1 Motivation for Using Ion Irradiation as a Surrogate for Neutron Irradiation	631
11.2 Review of Aspects of Radiation Damage Relevant to Ion Irradiation	633
11.3 Particle-Type Dependence of RIS.	637
11.4 Advantages and Disadvantages of the Various Particle Types	643
11.4.1 Electrons	644
11.4.2 Heavy Ions.	647
11.4.3 Protons	649
11.5 Irradiation Parameters for Particle Irradiations	650
11.6 Emulation of Neutron Irradiation Damage with Proton Irradiation	652
11.7 Emulation of Neutron Irradiation Damage with Self-Ion Irradiation	659
References	664

Part III Mechanical and Environmental Effects of Radiation Damage

12 Irradiation Hardening and Deformation	669
12.1 Elastic and Plastic Deformation	670
12.1.1 Elasticity	670
12.1.2 Plasticity	675
12.1.3 Tension Test.	677
12.1.4 Yield Strength	682
12.2 Irradiation Hardening	683
12.2.1 Source Hardening	684
12.2.2 Friction Hardening	686
12.2.3 Superposition of Hardening Mechanisms	696
12.2.4 Hardening in Polycrystals.	701
12.2.5 Saturation of Irradiation Hardening	704
12.2.6 Comparison of Measured and Predicted Hardening	707
12.2.7 Radiation Anneal Hardening.	711
12.2.8 The Correlation Between Hardness and Yield Strength	712
12.3 Deformation in Irradiated Metals	716
12.3.1 Localized Deformation.	719
12.3.2 Deformation Mechanism Maps	723
References	731
13 Irradiation Creep and Growth	735
13.1 Thermal Creep	736
13.1.1 Dislocation Creep	740
13.1.2 Diffusional Creep	747
13.2 Irradiation Creep	750
13.2.1 Stress-Induced Preferential Nucleation of Loops (SIPN)	750
13.2.2 Stress-Induced Preferential Absorption (SIPA)	755
13.2.3 Climb and Glide Due to Preferential Absorption Glide (PAG).	758
13.2.4 Climb and Glide Driven by Dislocation Bias	760
13.2.5 Transient Creep.	761
13.2.6 Loop Unfaulting	765
13.2.7 Recovery Creep	766
13.2.8 Diffusional Creep: Why There Is No Effect of Irradiation	767
13.2.9 Comparison of Theory with Creep Data	768
13.2.10 Irradiation-Modified Deformation Mechanism Map	773

13.3	Irradiation Growth and Creep in Zirconium Alloys	774
13.3.1	Microstructure of Irradiated Zirconium Alloys.	776
13.3.2	Irradiation Growth.	777
13.3.3	Irradiation Creep.	781
	References	790
14	Fracture and Embrittlement.	793
14.1	Types of Fracture	793
14.2	The Cohesive Strength of Metals	794
14.3	Fracture Mechanics.	797
14.4	Fracture Mechanics Tests.	804
14.5	Elastic-Plastic Fracture Mechanics	805
14.6	Brittle Fracture.	808
14.7	Irradiation-Induced Embrittlement in Ferritic Steels.	814
14.7.1	Notched Bar Impact Testing	815
14.7.2	DBTT and Reduction in the Upper Shelf Energy.	817
14.7.3	Master Curve Approach	819
14.7.4	Factors Affecting the Degree of Embrittlement	822
14.7.5	Embrittlement of Ferritic-Martensitic Steels	827
14.7.6	Annealing and Re-Irradiation	828
14.7.7	Fatigue	830
14.8	Fracture and Fatigue of Austenitic Alloys at Low to Intermediate Temperatures	834
14.8.1	Effect of Irradiation on Fracture Toughness	834
14.8.2	Effect of Irradiation on Fatigue	837
14.9	High-Temperature Embrittlement	838
14.9.1	Grain Boundary Voids and Bubbles.	840
14.9.2	Grain Boundary Sliding	845
14.9.3	Grain Boundary Crack Growth	847
14.9.4	Fracture Mechanism Maps	849
	References	855
15	Corrosion and Stress Corrosion Cracking Fundamentals	857
15.1	Forms of Corrosion.	858
15.2	Thermodynamics of Corrosion	862
15.2.1	The Driving Force for Corrosion.	862
15.2.2	EMF Series and Sign Conventions	866
15.2.3	Stability (Pourbaix) Diagrams	871
15.3	Kinetics of Corrosion	879
15.4	Polarization	889
15.4.1	Mixed Potential Theory	889
15.4.2	Galvanic Couples	891
15.4.3	Anode/Cathode Area Ratio.	896
15.4.4	Multiple Cathodic Reactions.	897
15.4.5	Other Types of Polarization	898

15.5	Passivity	904
15.5.1	Theories of Passivation	908
15.5.2	Behavior of an Active–Passive Metal in Acid	909
15.5.3	Factors Affecting Active–Passive Corrosion Behavior	910
15.5.4	Control of Passivity.	912
15.5.5	Galvanic Couples of Active–Passive Metals	916
15.5.6	Pitting of Passive Metals	918
15.6	Crevice Corrosion.	920
15.7	Stress Corrosion Cracking	922
15.7.1	SCC Tests	924
15.7.2	SCC Processes	926
15.7.3	Metallurgical Condition	928
15.7.4	Crack Initiation and Crack Propagation	929
15.7.5	Thermodynamics of SCC	931
15.7.6	Kinetics of SCC	933
15.7.7	Mechanisms of Stress Corrosion Cracking	934
15.7.8	Predictive Model for Crack Propagation.	937
15.7.9	Mechanical Fracture Models.	939
15.7.10	Corrosion Fatigue	941
15.7.11	Hydrogen Embrittlement	941
	References	949
16	Effects of Irradiation on Corrosion and Environmentally Assisted Cracking	951
16.1	Effects of Irradiation on Water Chemistry	954
16.1.1	Radiolysis and Its Effect on Corrosion Potential	954
16.1.2	Effects of Corrosion Potential on Oxidation	957
16.1.3	Effects of Corrosion Potential on IASCC	958
16.2	Effects of Irradiation on Oxidation	958
16.3	Effects of Irradiation on Stress Corrosion Cracking	961
16.3.1	Austenitic Alloys	961
16.3.2	Ferritic Alloys.	971
16.4	Mechanisms of IASCC	972
16.4.1	Grain Boundary Chromium Depletion	972
16.4.2	Irradiation Hardening.	975
16.4.3	Deformation Mode	976
16.4.4	Models for IASCC	979
16.4.5	Selective Internal Oxidation	981
16.4.6	Irradiation-Induced Creep.	981
	References	983
	Index	987