CONTENTS

Contributors xi

Preface xiii

Non-Thermal Atmospheric Pressure Plasma

A. FRIDMAN, A. GUTSOL, Y.I. CHO

I. Non-Thermal Plasma Stabilization at High Pressures 1
II. Townsend and Spark Breakdown Mechanisms 4
A. The Townsend Mechanism of Electric Breakdown of Gases 4
B. The Critical Electric Field of Townsend Breakdown 6
C. The Townsend Breakdown Mechanism in Large Gaps 7
D. The Spark Breakdown Mechanism 9
E. Electron Avalanches 10
F. The Streamers 13
G. The Meek Criterion of Streamer Formation 13
H. The Streamer Breakdown Mechanism 14
I. The Leader Breakdown Mechanism 16
III. The Corona Discharge 17
A. Overview of the Corona Discharge 17
B. Negative and Positive Coronas 18
C. Ignition Criterion for Corona in Air 19
D. Active Corona Volume 20
E. Influence of Space Charge on Electric Field in Corona 21
F. Current-Voltage Characteristics of a Corona Discharge 22
G. Power Released in a Continuous Corona Discharge 23
IV. Pulsed Corona Discharge 24
A. Overview of Pulsed Corona Discharges 24
B. Corona Ignition Delay 25
C. Flashing Corona 25
D. Trichel Pulses 26
E. Pulsed Corona Discharges Sustained by Nano-Second Pulse Power Supplies 27
F. Configurations of Pulsed Corona Discharges 28
V. Dielectric-Barrier Discharge 30
A. Overview of Dielectric Barrier Discharges 30
B. Properties of Dielectric Barrier Discharges 31
C. Phenomena of Microdischarge Interaction: Pattern Formation 35

D. Surface Discharges 42
E. The Packed-Bed Corona Discharge 45
F. Atmospheric Pressure Glow DBD 47
G. Ferroelectric Discharges 49
VI. Spark Discharges 50
A. Development of a Spark Channel, a Back Wave of Strong Electric Field and Ionization 50
B. Laser Directed Spark Discharges 51
VII. Atmospheric Pressure Glows 52
A. Resistive Barrier Discharge 53
B. One Atmosphere Uniform Glow Discharge Plasma 55
C. Electronically Stabilized APG 58
D. Atmospheric Pressure Plasma Jet 60
E. Role of Noble Gases in Atmospheric Glows 72
VIII. Microplasmas 73
A. Micro Glow Discharge 74
B. Micro DBDs for Plasma TV 80
C. Micro Hollow Cathode Discharge 82
D. Other Microdischarges and Microdischarge Arrays 89
IX. Gliding Discharges (GD) and Fast Flow Discharges 96
X. Plasma Discharges in Water 104
A. Needs for Plasma Water Treatment 104
B. Conventional Methods for Drinking Water Treatment 105
C. Water Treatment Using Plasma Discharge 106
D. Production of Electrical Discharges in Water 109
E. Previous Studies on the Plasma Water Treatment 111
F. Mechanism of Plasma Discharges in Water 116
G. Process of the Electrical Breakdown in Water 120
H. New Developments in Plasma Water Treatment at Drexel Plasma Institute . 124
XI. Final Remarks 133
References 134

Heat Transfer in Plasma Spray Coating Processes

J. MOSTAGHIMI, S. CHANDRA

I. Introduction 143
II. Plasma Spray Sources 148
A. Direct Current (DC) Plasma Gun 148
B. Radio-Frequency Inductively Coupled Plasma (RF-ICP) 148
C. Wire-Arc Spraying 150
III. Droplet Impact, Spread and Solidification 150
A. Axi-Symmetric Impact 151
B. Splashing and Break-Up 155

IV. Mathematical Model of Impact 156
A. Fluid Flow and Free Surface Reconstruction 156
B. Heat Transfer and Solidification 161
C. Thermal Contact Resistance 162
D. Effect of Solidification on Fluid Flow 162
E. Numerical Procedure 163
F. Simulation of Splat Formation in Thermal Spray 163
G. Effect of Roughness 171
V. Laboratory Experiments on Droplet Impact 173
A. Large Droplets 173
B. Small Droplets 175
C. Transition Temperature Model 179
D. Effect of Substrate Material 183
VI. Thermal Spray Splats 185
A. Wire-Arc 185
B. Plasma Particle Impact 189
VII. Simulating Coating Formation 196
A. Direct Coating Model 196
B. Stochastic Coating Model 198
References 202

Plasma Spraying: From Plasma Generation to Coating Structure

P. FAUCHAIS, G. MONTAVON

I. Introduction 205
II. Plasma Spray Torches 207
A. General Remarks 207
B. Plasma Jet Characterization 211
C. Direct Current Stick-Type Cathode 212
D. Velocity and Temperature Distributions 223
E. Soft Vacuum or Controlled Atmosphere 230
F. Other d.c. Torches 231
III. RF Plasma Spray Torches 236
A. Conventional Torches 236
B. Supersonic Torches 239
IV. Modeling 239
A. Introduction 239
B. General Remarks 240
C. RF Plasma Models 240
D. d.c. Plasmas 241
E. In-Flight Particles Interaction with the Plasma Jet 246
F. Corrections Specific to Plasmas 251
G. Chemical Reactions 257

H. In-flight Particle Measurement 262
I. Ensemble of Particles 267
V. Coating Formation 279
A. General Remarks 279
B. Characteristic Times 281
C. Diagnostics 282
D. Models and Results on Smooth Substrates Normal to Impact Direction 286
E. Transition Temperature when Preheating the Substrate 294
F. Models and Measurements on Rough Orthogonal Substrates 303
G. Impacts on Inclined Substrates 305
H. Splashing 307
I. Parameters Controlling the Particle Flattening 311
J. Adhesion of Coatings 315
K. Splat Layering and Coating Construction 320
L. Coating Architecture 321
VI. Concluding Remarks 325
Nomenclature 328
References 329

Heat Transfer Processes and Modeling of Arc Discharges

E. PFENDER, J. HEBERLEIN

I. Introduction 345
II. General Features of Thermal Arcs 347
A. Relatively High Current Densities 348
B. Low Cathode Fall 348
C. High Luminosity of the Column 348
III. Thermodynamic and Transport Properties Relevant to Thermal Arcs 355
A. Equilibrium Properties 355
B. Non-equilibrium Properties 391
IV. Modeling of Thermal Arcs 412
A. Simple Models Based on LTE 412
B. Models for Non-LTE Arcs 420
V. Heat Transfer Processes in Thermal Arcs 428
A. General Considerations 428
B. Anode Heat Transfer 431
C. Cathode Heat Transfer 439
VI. Conclusions 444
References 446

Heat and Mass Transfer in Plasma Jets

S.V. DRESVIN, J. AMOUROUX

I. The General Concepts of Convective Heat Transfer 451
A. What is a Convective Heat Transfer? The Newton's Formula. 451
B. The Energy Conservation Law at the Solid Wall Interface 453
C. Similarity Criteria (Numbers): Reynolds and Nusselt's Numbers. 454
D. On the Boundary Layer and Similarity Theory 457
E. Boundary Layer Thickness Evaluation and the First Possibility of Expressing the Heat Transfer Coefficient with Flow Parameters 459
F. The Full Energy of The Oncoming Flow: The Stanton's Number 461
G. The Prandtl and Peklet Numbers. 463
H. The Equations of the Laminar Boundary Layer 465
I. Estimation of the Thermal Boundary Layer Thickness 469
J. The Approximate Expression for the Convective Heat Transfer Coefficient as Function of Medium and Flow Parameters 470
K. The Exact Calculation of the Heat Transfer Coefficient α (Laminar Thermal Boundary Layer at the Plane Plate) 472
L. Heat Transfer Formulas for Sphere, Cylinder and Plate 476
II. The Convective Heat Transfer in Plasma. 482
A. The Key Concepts and Its Considerations 482
B. Experimental Studies of Heat Transfer in Plasma 492
C. Comparison and Conclusion 511

Author Index 523

Subject Index 543