

Contents

1. Introduction	1
2. Some Experimental Phenomena of Granular Materials	5
2.1 Shear Flow	5
2.2 Dilatancy	6
2.3 Solid–Fluid Transition	7
2.4 Convection Rolls	8
2.5 Free-Surface Flow	9
2.6 Inclination Angle	10
2.7 Density and Stress Fluctuations	11
2.8 Commonly Used Materials	11
3. Vertical Shaking	13
3.1 Heap Formation	13
3.2 Convective Motion	17
3.3 Surface Patterns	22
3.3.1 Surface Waves	23
3.3.2 Stationary Patterns	24
3.4 Compactification and Clustering	29
3.4.1 Compactification	30
3.4.2 Clustering	32
3.5 Segregation	32
4. Horizontal Shaking	37
4.1 Solid–Fluid Transition	37
4.2 Critical-Point Exponents	42
4.3 Crystallization	43
4.4 Convection Rolls	45
4.5 Surface Patterns	46
4.6 Lifting the Hysteresis by Gas Flow	48
4.7 Inverted Funnel Flow in Hoppers	49

5. Stratification	51
5.1 Experimental Findings	51
5.2 Discrete Models	57
5.2.1 Model Based on Angle of Repose	57
5.2.2 Model Based on Energy Dissipation	58
5.3 Continuum Model	58
5.3.1 Model Description	58
5.3.2 Steady-State Profiles	60
5.3.3 Stability Analysis	61
5.3.4 Thin-Flow Regime	62
5.4 Dependence on Geometry	62
6. Conical Hopper	67
6.1 Segregation During Filling	67
6.2 Static Wall Stresses	68
6.3 Outflow Rate	68
6.3.1 Dependence on Orifice	69
6.3.2 Dependence on Silo Geometry	70
6.4 Flow Regions	71
6.5 Segregation During Outflow	73
6.6 Density Waves	74
6.7 Dynamic Wall Stresses	77
6.8 Silo Design to Decrease the Stress Fluctuations	79
7. Rotating Drum	81
7.1 Different Flow Regimes	81
7.1.1 Avalanches	82
7.1.2 Continuous Surface Flow	85
7.1.3 Centrifugal Regime	88
7.2 Segregation	90
7.2.1 Radial Size Segregation	91
7.2.2 Radial Density Segregation	96
7.2.3 Interplay of Size and Density Segregation	99
7.2.4 Friction-Induced Segregation	99
7.2.5 End-Longitudinal Segregation	101
7.2.6 Axial Segregation	102
7.3 Axial Band and Wave Dynamics	105
7.4 Competition of Mixing and Radial Segregation	107
7.5 Front Propagation and Radial Segregation	111
7.5.1 Experimental Setup and Studies	112
7.5.2 Approximation Through Diffusion Process	115
7.5.3 Concentration-Dependent Diffusion Coefficient	116
7.5.4 Calculation of Diffusion Coefficients	119
7.5.5 Front Propagation with and Without Segregation	123

8. Concluding Remarks and Outlook	125
A. Numerical Methods Used to Study Granular Materials	129
A.1 Monte Carlo Method.....	129
A.2 Diffusing-Void Model	130
A.3 Method of Steepest Descent.....	130
A.4 Cellular Automata.....	131
A.5 Event-Driven Simulations.....	132
A.6 Time-Driven Simulations (Molecular Dynamics)	133
A.6.1 Time-Integration Scheme	133
A.6.2 Forces During Collisions.....	134
A.6.3 Numerical Stability	140
A.6.4 Comparison with Experiments	141
A.7 Summary	144
References	145
Index	159