

Contents

1. General Behavior of Refractory Metals	1
Effect of Strain-Hardening, 4. Effect of Grain Boundaries, 13. Effect of Interstitial Impurities, 16. Effect of Substitutional Solid-Solution Additions, 22. Effect of Dispersed-Phase Additions, 24. Effect of Preferred Orientation, 24.	
2. Property Data for the Unalloyed Metals	28
Mechanical Properties, 29. Tensile Properties, 29. Stress-Rupture Properties, 34. Oxidation Properties, 34. Thermal Properties, 37. Thermal Conductivity, 37. Thermal Expansion, 37.	
3. Chromium	40
Mechanical Properties, 41. Tensile Properties, 43. Compression Properties, 47. Ductile–Brittle Behavior, 49. Effect of Cold-Working, 60. Recrystallization Behavior, 61. Tensile Properties of Chromium Alloys, 64. Tensile Properties of Ternary Chromium Alloys, 75. Creep and Stress-Rupture Properties of Chromium, 78. Creep and Stress-Rupture Properties of Chromium Alloys, 80. Fabrication of Chromium, 91. Fabrication of Chromium Alloys, 91. Oxidation Properties, 92. Oxidation of Chromium, 92. Oxidation of Chromium Alloys, 93. Thermal Properties, 95. Thermal Conductivity, 95. Thermal Expansion, 98. Thermal Expansion of Chromium Alloys, 98.	
4. Columbium	102
Mechanical Properties, 103. Tensile Properties, 103. Effect of Interstitials, 109. Effect of Strain Rate on Strain-Aging Behavior, 114. Effect of Strain Rate and Grain Size on Tensile Properties, 115. Ductile–Brittle Behavior, 116. Effect of Cold-Working, 118. Recrystallization Behavior, 119. Tensile Properties of Columbium Alloys, 121. Creep and Stress-Rupture Properties of Columbium, 133. Creep and Stress-Rupture Properties of Columbium Alloys, 135. Fabrication of Columbium, 138. Oxidation Properties, 139. Oxidation of Columbium, 139. Oxidation of Columbium Alloys, 143. Coatings for Oxidation Protection of Columbium Alloys, 149. Thermal Properties, 150. Thermal Conductivity, 150. Thermal Expansion, 150.	

5. Molybdenum	156
Mechanical Properties, 156. Tensile Properties, 157. High-Temperature Tensile Properties, 161. Effect of Interstitials, 164. Effect of Grain Size, 164. Effect of Strain Rate, 165. Ductile–Brittle Behavior, 167. Effect of Deformation on Tensile Properties, 171. Recrystallization Behavior, 174. Tensile Properties of Molybdenum Alloys, 177. Effect of Impurities on Molybdenum Alloys, 183. Effect of Cold-Working on Molybdenum Alloys, 183. Recrystallization Behavior of Molybdenum Alloys, 187. Ductile–Brittle Behavior of Molybdenum Alloys, 188. Creep and Stress-Rupture Behavior of Molybdenum, 190. Creep and Stress-Rupture Properties of Molybdenum Alloys, 195. Oxidation Properties, 199. Thermal Properties, 200. Thermal Conductivity, 200. Thermal Expansion, 201.	
6. Rhenium	206
Mechanical Properties, 207. Tensile Properties, 208. Ductile–Brittle Transition Temperature, 209. Effect of Cold-Working, 211. Recrystallization Behavior, 212. Mechanical Properties of Rhenium Alloys, 213. Creep and Stress-Rupture Properties of Rhenium, 218. Fabrication of Rhenium, 218. Fabrication of Rhenium Alloys, 219. Oxidation Properties, 219. Thermal Properties, 220. Thermal Conductivity, 220. Thermal Expansion, 220.	
7. Tantalum	223
Mechanical Properties, 224. Tensile Properties, 224. Effect of Strain Rate on Tensile Properties, 229. Ductile–Brittle Behavior, 230. Effect of Interstitial Elements on the Properties of Tantalum, 230. Effect of Cold-Working on Tensile Properties, 236. Recrystallization Behavior, 238. Tensile Properties of Tantalum Alloys, 241. Effect of Cold-Working on Tantalum Alloys, 250. Recrystallization Behavior of Tantalum Alloys, 250. Creep and Stress-Rupture Properties of Tantalum, 252. Creep and Stress-Rupture Properties of Tantalum Alloys, 259. Oxidation Properties, 260. Oxidation of Tantalum, 260. Oxidation of Tantalum Alloys, 267. Thermal Properties, 269. Thermal Conductivity, 269. Thermal Expansion, 271.	
8. Tungsten	274
Mechanical Properties, 274. Tensile Properties, 274. Notch Sensitivity, 282. Ductile–Brittle Behavior, 285. Effect of Strain Rate on Tensile Properties, 292. Effect of Cold-Working on Tensile Properties, 293. Recrystallization Behavior as Influenced by Impurities, 296. Tensile Properties of Tungsten Alloys, 298. Ductile–Brittle Behavior of Tungsten Alloys, 309. Creep and Stress-Rupture Properties of Tungsten, 314. Creep and Stress-Rupture Properties of Tungsten Alloys, 316. Fabrication of Tungsten, 318. Oxidation Properties, 318. Oxidation of Tungsten, 318. Oxidation of Tungsten Alloys, 324. Thermal Properties, 325. Thermal Conductivity, 325. Thermal Expansion, 325.	

9. Vanadium	331
Mechanical Properties, 332. Tensile Properties, 334. Tensile Properties at Elevated Temperatures, 336. Effect of Interstitials on Tensile Properties, 340. Ductile–Brittle Behavior, 344. Effect of Cold-Working on Tensile Properties, 347. Recrystallization Behavior, 349. Tensile Properties of Vanadium Alloys, 349. Creep and Stress-Rupture Properties of Vanadium and Vanadium Alloys, 363. Oxidation Properties, 369. Oxidation of Vanadium, 369. Oxidation of Vanadium Alloys, 370. Thermal Properties, 373.	
Appendix A. Properties of Commercial Refractory Metal Sheet Alloys	377
Columbium Alloys, 377. Molybdenum Alloys, 392. Tantalum Alloys, 397. Tungsten Sheet Material, 403. Summary of Property Data for the Various Alloys, 405.	
Appendix B. Cost and Size Availability Data for Commercial Refractory Metal Sheet Alloys	411
Index	415