Contents

CHAPTER I INTRODUCTION TO PHY PHENOMENA	SICAL	TRA	NSP	ORT	1
					. 1
I.1. Conservation laws	• ,	•	•	•	2
I.2. Rate of molecular transport processes	•	•			11
I.3. Microbalances	•				15
I.4. SI units	•		. ,		20
I.5. Dimensional analysis					21
I.3. Microbalances	•		. ,		28
CHAPTER II FLOW PHENOMENA					
II.1. Laminar flow					37
1. Stationary laminar flow between two	o flat ho	orizon	tal pla		38
2. Flow through a horizontal circular t	ube			•	40
3. Flow through a horizontal annulus	•				42
4. Flow caused by moving surfaces					45
5. Flow through pipes with other cross	-sectior	is .			48
6. Non-stationary flow	•				49
7 Problems					52
II.2. Turbulent flow					55
1. Turbulent flow in pipes					55
2. Pressure drop in straight channels					60
3. Pressure drop in pipe systems .					64
4. Problems	•				74
11.3. Flow with negligible energy dissipation					79
1. Flow of a liquid from an orifice					80
2. Flow of gases through orifices .					82
3. Flow through weirs					85
1. Flow of a liquid from an orifice 2. Flow of gases through orifices 3. Flow through weirs 4. Problems II.4. Flow meters 1. Venturi tube 2. Orifice plate 3. Rotameter 4. Problems II.5. Flow ground electroles					88
II.4. Flow meters					91
1. Venturi tube					92
2. Orifice plate					93
3. Rotameter					94
4. Problems					95
11.5. Flow around obstacles	•		, ,		98
1. General approach					98
2. Spherical particles					101
3. Free fall of droplets	•				104
4. Particles in non-stationary flow	_				105

	5. Rate of sedimentation of a swarm of particles				106
	6. Cylinders perpendicular to the direction of flo				107
	7. Problems				108
II.6.	Flow through beds of particles				112
	1. Fixed bed				112
	2. Filtration through a bed of particles	•			115
	3. Fluidized bed				116
	4. Problems	•			117
II.7.	Stirring and mixing				120
	1. Types of stirrer and flow patterns				120
	2. Power consumption				122
	3. Pumping capacity and mixing time				124
	4. Problems	•			124
II.8.	Residence time distribution				125
	1. The F function				125
	2. The <i>E</i> function				127
	3. Simple applications of F and E functions .				129
	4. Continuous flow models				131
	5. Dispersion in flow systems				137
	6. Problems	•			140
CHA	PTER III HEAT TRANSPORT				
CIIA	Stationary heat conduction				
111.1.	Stationary neat conduction	•	•	•	145
	1. Heat conduction through a wall	•	•	•	146
	 Heat conduction through cylindrical walls Heat conduction around a sphere 	•	•	•	147
					148
	4. General approach for the calculation of temp	erature	aistri	bu-	4.40
	tions		1	•	149
	5. Temperature distribution in a cylinder wit		orm n	ieat	1.50
	production		•	•	150
TTT A	6. Problems	. •	•	•	152
111.2.	1. Heat penetration into a semi-infinite medium	•	•	•	156
		•	•	•	157
			•	•	161
	3. Influence of an outside heat transfer coefficient	ii .	•	•	164
111 2	4. Problems	•	•	•	167
111,3.	Heat transfer by forced convection in pipes .	•	•	•	171
	1. Heat transfer during laminar flow in pipes .	•	•	•	171
	2. Heat transfer during turbulent flow	•	•	•	174
	3. Partial and total heat transfer coefficients .	•	•	•	176
TTT 4	4. Problems	•	•	•	178
111.4.	Heat exchangers		•	•	182
	1. Determination of mean temperature difference		•	•	182
	2. Height of a transfer unit	•	•	•	186
	3. Design of heat exchangers	•	•	•	187
	4. Problems	•	•		189

1	1	Ľ
1	-	`

	Heat transfer by forced convection arou	nd o	bstac	es	•	•	194
	1. Flow along a flat plate					•	194
	2. Heat transfer to falling films .				•		19
	3. Flow around spheres and cylinders				•		19
	4. Heat transfer in packed beds .						19
	5. Heat transfer in fluidized beds .						19
	6. Problems						19
III.6.	Heat transfer during natural convection						20
	1. Heat transfer during natural convecti						20
	2. Problems						20
III 7	Heat transfer during condensation and l						20
	1. Film condensation				_		20
	2. Dropwise condensation						21
	3. Boiling			•	•	•	21
	4. Heat transfer in evaporators .	•	•	•	•	•	21
	-		•	•	•	•	21
TTT O	5. Problems	•	•	•	•	•	21
111.0.			•	•	•	•	21
TTT O	1. Problem	•	٠	•	•	•	22
111.9.	Heat transport by radiation		•	•	•	•	22
	1. Problems	•	•	•	•	•	22
	Stationary diffusion and mass transfer 1. Stationary diffusion						22
	 Stationary diffusion Mass transfer coefficients 						22 23
	 Stationary diffusion Mass transfer coefficients General approach for the calculation 	on o	f con				23
	 Stationary diffusion Mass transfer coefficients General approach for the calculation tributions 	on o	f con				2323
	 Stationary diffusion Mass transfer coefficients General approach for the calculation tributions Film theory 	on o	f con				23 23 23
	 Stationary diffusion Mass transfer coefficients General approach for the calculation tributions Film theory 	on o	f con				23 23 23 23
IV.2.	 Stationary diffusion Mass transfer coefficients General approach for the calculation tributions Film theory Problems Non-stationary diffusion 	on on	f con				23 23 23 24
	 Stationary diffusion Mass transfer coefficients General approach for the calculation tributions Film theory Problems Non-stationary diffusion Problems 	on o	f con				23 23 23 24 24
	 Stationary diffusion Mass transfer coefficients General approach for the calculation tributions Film theory Problems Non-stationary diffusion Problems Mass transfer with forced convection 						23 23 23 24 24 24
	 Stationary diffusion Mass transfer coefficients General approach for the calculation tributions Film theory Problems Non-stationary diffusion Problems Mass transfer with forced convection Analogy with heat transfer 						23 23 23 24 24 24 24
	 Stationary diffusion Mass transfer coefficients General approach for the calculation tributions Film theory Problems Non-stationary diffusion Problems Mass transfer with forced convection Analogy with heat transfer Mass transfer during laminar flow 						23 23 23 24 24 24 24 24
	 Stationary diffusion Mass transfer coefficients General approach for the calculation tributions Film theory Problems Non-stationary diffusion Problems Mass transfer with forced convection Analogy with heat transfer Mass transfer during laminar flow Mass transfer during turbulent flow 						23 23 23 24 24 24 24 24 25
IV.3.	 Stationary diffusion Mass transfer coefficients General approach for the calculation tributions Film theory Problems Non-stationary diffusion Problems Mass transfer with forced convection Analogy with heat transfer Mass transfer during laminar flow Mass transfer during turbulent flow Problems 						23 23 23 24 24 24 24 24 25 25
IV.3.	 Stationary diffusion Mass transfer coefficients General approach for the calculation tributions Film theory Problems Non-stationary diffusion Problems Mass transfer with forced convection Analogy with heat transfer Mass transfer during laminar flow Mass transfer during turbulent flow Problems Mass exchangers 				ution (23 23 23 24 24 24 24 24 25 25 25
IV.3.	 Stationary diffusion Mass transfer coefficients General approach for the calculation tributions Film theory Problems Non-stationary diffusion Problems Mass transfer with forced convection Analogy with heat transfer Mass transfer during laminar flow Mass transfer during turbulent flow Problems 				ution (23 23 23 24 24 24 24 25 25 25 25
IV.3.	 Stationary diffusion Mass transfer coefficients General approach for the calculation tributions Film theory Problems Non-stationary diffusion Problems Mass transfer with forced convection Analogy with heat transfer Mass transfer during laminar flow Mass transfer during turbulent flow Problems Mass exchangers 				ution (23 23 23 24 24 24 24 25 25 25 25 25
IV.3.	 Stationary diffusion Mass transfer coefficients General approach for the calculation tributions Film theory Problems Non-stationary diffusion Problems Mass transfer with forced convection Analogy with heat transfer Mass transfer during laminar flow Mass transfer during turbulent flow Problems Mass exchangers Thermodynamic equilibrium 				ution (23 23 23 24 24 24 24 25 25 25 25 25 26
IV.3.	 Stationary diffusion Mass transfer coefficients General approach for the calculation tributions Film theory Problems Non-stationary diffusion Problems Mass transfer with forced convection Analogy with heat transfer Mass transfer during laminar flow Mass transfer during turbulent flow Problems Thermodynamic equilibrium Choice of the apparatus 				ution (233 233 234 244 244 244 255 255 255 266 260
IV.3.	 Stationary diffusion Mass transfer coefficients General approach for the calculation tributions Film theory Problems Non-stationary diffusion Problems Mass transfer with forced convection Analogy with heat transfer Mass transfer during laminar flow Mass transfer during turbulent flow Problems Thermodynamic equilibrium Choice of the apparatus Size determination of the mass exchapers 				ution (233 233 234 244 244 255 255 255 266 266 266
IV.3.	 Stationary diffusion Mass transfer coefficients General approach for the calculation tributions Film theory Problems Non-stationary diffusion Problems Mass transfer with forced convection Analogy with heat transfer Mass transfer during laminar flow Mass transfer during turbulent flow Problems Thermodynamic equilibrium Choice of the apparatus Size determination of the mass excha The concept of theoretical plates 				ution (233 233 234 244 244 255 255 255 266 266 266
IV.3.	 Stationary diffusion Mass transfer coefficients General approach for the calculation tributions Film theory Problems Non-stationary diffusion Problems Mass transfer with forced convection Analogy with heat transfer Mass transfer during laminar flow Mass transfer during turbulent flow Problems Thermodynamic equilibrium Choice of the apparatus Size determination of the mass excha The concept of theoretical plates Problems 				ution (
IV.3.	 Stationary diffusion Mass transfer coefficients General approach for the calculation tributions Film theory Problems Non-stationary diffusion Problems Mass transfer with forced convection Analogy with heat transfer Mass transfer during laminar flow Mass transfer during turbulent flow Problems Choice of the apparatus Size determination of the mass exchaus The concept of theoretical plates Problems Mass transfer with chemical reaction 				ution (23 23 23 24 24 24 24 25 25 25 26 26 26 27

X										
4. Homogeneou	is se	econd-o	order i	reactio	ns	•				276
Mass transfer	· wi	th hete	rogen	eous c	hemio	cal rea	ction			280
6. Problems										283
IV.6. Combined heat	and	mass t	ransp	ort						292
1. Drying .		•	. 1							292
2. Problems		•		•	•	•	•			294
DIDEN										206
INDEX	•	•	•		•	•	•	•	•	296