CONTENTS

Preface / v

1. Introduction / 1
- 1.1. The form and objectives of the book / 1
- 1.2. The reasons for automatic control / 2
- 1.3. Which types of processes are most suitable for automation? / 5
- 1.4. Development of the various tools for design of automatic control systems / 6
- 1.5. Planning and design of large industrial control systems / 7

2. Automatic Control: Theory and Structures / 9
- 2.1. Introduction / 9
- 2.2. Single variable process with feedback / 12
- 2.3. Feedforward control / 23
- 2.4. Ratio control / 29
- 2.5. Cascade control / 31
- 2.6. Parallel control / 33
- 2.7. Model-based control / 36
- 2.8. Multivariable control with the diagonal controller / 44
- 2.9. Decoupling / 54
- 2.10. Feedforward in multivariable system / 58
- 2.11. Optimal control / 60
- 2.12. Modal control / 66
- 2.13. Multivariable control with state estimation / 68
- 2.14. Adaptive control / 78
- 2.15. Predictive control / 80
- 2.16. Steady-state and dynamic optimization of continuous production processes / 83
- 2.17. Practical design of process control systems / 89

3. Process Systems and Process Models / 93
- 3.1. General comments on process dynamics and models / 93
- 3.2. Unit operations / 94
- 3.3. Steady-state and dynamic characteristics / 95
- 3.4. Transport of liquids, solids, and gases / 101
- 3.5. Methods for adjusting particle size of bulk solids / 116
- 3.6. Mixing / 124
- 3.7. Separation processes / 131
- 3.8. Heat generation and heat exchange / 148

3.9. Evaporators / 170
3.10. Crystallization / 175
3.11. Drying / 178
3.12. Distillation / 190
3.13. Refrigeration processes / 219
3.14. Chemical reactions / 226
3.15. Other processes /240

4. Process Control of Basic Functions / 241
4.1. Level control / 241
4.2. Pressure control / 247
4.3. Control of volume flow and mass flow / 254
4.4. Control of energy: temperature and enthalpy control / 261
4.5. Control of concentration on the basis of pH measurement / 267
4.6. Control of concentration by means of viscosity measurement / 272
4.7. Control of the combustion process / 273

5. Process Control of the Common Unit Processes / 277
5.1. Control of mechanical separation processes / 277
5.2. Control of heat exchangers / 280
5.3. Control of evaporators / 298
5.4. Control of crystallization / 303
5.5. Control of drying processes / 306
5.6. Control of distillation columns / 314
5.7. Refrigeration cycle control / 360
5.8. Control of chemical reactors / 363
5.9. Control of compressors / 375

6. Process Control in Large Industrial Complexes / 380
6.1. Process control in the pulp and paper industry / 380
6.2. Control of processes for oil extraction and refining / 412
6.3. Process control in the petrochemical industry / 427
6.4. Ammonia-based industry / 445

Appendix A: Analysis and Design of Discrete Control Systems Using the Modified *w*-Transformation / 461
Appendix B: Derivation of the Expression $(1 + (1 - \hat{M})h_1, h_c)$ in Equation (2.7.11) / 468
Appendix C: Derivation of Interaction and Pairing of Variables in Multivariable Systems / 471
Appendix D: Algorithms for Adaptive Control of Monovariable Processes / 476
Appendix E: Robustness of Multivariable Control Systems / 479

Appendix F: Compression and Dynamics in Gas Systems / 482
Appendix G: Velocity Profile Characteristics in Pipes / 485
Appendix H: Development of Mathematical Models for Heat Exchangers / 488
Appendix I: Dynamic Model of a Boiler / 503
Appendix J: Mathematical Model of Evaporators / 508
Appendix K: Mathematical Model of a Crystallization Process / 514
Appendix L: Mathematical Model of a Rotary Drum Dryer / 518

References / 521

Index / 531