



# CONTENTS OF VOLUME 1, PART II

*Contributors to Volume 1, Part II* v

*Contents of Volume 1, Part I* xi

## 1. STYRENE-BUTADIENE LATEXES IN PROTECTIVE AND DECORATIVE COATINGS 1

*Frederick A. Miller*

|                                                             |    |
|-------------------------------------------------------------|----|
| 1-1. History and Introduction                               | 2  |
| 1-2. Monomer Properties of Styrene and Butadiene            | 4  |
| 1-3. Emulsion Polymerization                                | 5  |
| 1-4. Copolymerization Behavior                              | 17 |
| 1-5. Aging of Styrene-Butadiene Polymer                     | 22 |
| 1-6. Polymer and Latex Characterization                     | 25 |
| 1-7. Manufacturing Techniques                               | 31 |
| 1-8. Chemical Modifications of Styrene-Butadiene Copolymers | 34 |
| 1-9. Film Formation from Latex                              | 40 |
| 1-10. Latex and Coating Rheology                            | 43 |
| 1-11. Uses of Styrene-Butadiene Latexes                     | 46 |
| References                                                  | 54 |

## 2. STARCH POLYMERS AND THEIR USE IN PAPER COATING 59

*T. F. Protzman and R. M. Powers*

|                                                           |    |
|-----------------------------------------------------------|----|
| 2-1. Introduction                                         | 60 |
| 2-2. Starch Granule                                       | 62 |
| 2-3. Types of Commercial Starches                         | 66 |
| 2-4. Chemical, Physical, and Polymeric Behavior of Starch | 67 |
| 2-5. Chemical Modification of Starch                      | 77 |
| 2-6. Starch in Paper Coating                              | 84 |
| 2-7. Functions of the Binder                              | 85 |
| 2-8. Water Retention of the Coating Color                 | 91 |

|                                                |     |
|------------------------------------------------|-----|
| 2-9. Bonding Strength of Starch-Bound Coatings | 93  |
| 2-10. Additives to Coating Colors              | 98  |
| 2-11. Insolubilization of Starch Coatings      | 98  |
| 2-12. Selection of Adhesive System             | 99  |
| 2-13. Bubble Coating                           | 102 |
| References                                     | 102 |

### 3. CELLULOSE ESTERS AND ETHERS 107

*J. B. G. Lewin*

|                                   |     |
|-----------------------------------|-----|
| 3-1. Introduction                 | 108 |
| 3-2. Nitrocellulose               | 108 |
| 3-3. Cellulose Acetate            | 152 |
| 3-4. Cellulose Acetate Butyrate   | 161 |
| 3-5. Ethyl Cellulose              | 170 |
| 3-6. Ethyl Hydroxyethyl Cellulose | 175 |
| Bibliography                      | 179 |

### 4. DRYING OILS—MODIFICATIONS AND USE 181

*A. E. Rheineck and R. O. Austin*

|                                                                                    |     |
|------------------------------------------------------------------------------------|-----|
| 4-1. Historical                                                                    | 182 |
| 4-2. Definition—Classification                                                     | 184 |
| 4-3. Agronomy and Economics                                                        | 185 |
| 4-4. Chemical Composition of Natural Oils                                          | 198 |
| 4-5. Specifications for Oils                                                       | 202 |
| 4-6. Physical and Chemical Properties of Oils                                      | 203 |
| 4-7. Recovery of Oils                                                              | 206 |
| 4-8. Oil Refining and Processing                                                   | 206 |
| 4-9. Drying Oil Improvements                                                       | 212 |
| 4-10. Oxidative Polymerization                                                     | 220 |
| 4-11. Reactions with $\alpha$ , $\beta$ -Unsaturated Anhydrides, Acids, and Esters | 220 |
| 4-12. Applications                                                                 | 240 |
| References                                                                         | 243 |

### 5. PAINT AND PAINTING IN ART 249

*S. Rees Jones*

|                                      |     |
|--------------------------------------|-----|
| 5-1. Introduction                    | 249 |
| 5-2. Routine Investigation Methods   | 250 |
| 5-3. Paint Technology and the Artist | 254 |
| 5-4. Technique of Application        | 258 |

## 6. ROSIN AND MODIFIED ROSINS AND RESINS 259

*Charles L. Mantell*

|                                         |     |
|-----------------------------------------|-----|
| 6-1. Wood Rosin                         | 260 |
| 6-2. Tall Oil Rosin                     | 261 |
| 6-3. Composition of Rosin               | 262 |
| 6-4. Rosin-Maleic Condensation Products | 271 |
| References                              | 278 |

## 7. UREA AND MELAMINE RESINS 281

*H. P. Wohnsiedler and W. L. Hensley*

|                   |     |
|-------------------|-----|
| 7-1. Introduction | 281 |
| 7-2. Chemistry    | 282 |
| 7-3. Technology   | 298 |
| References        | 307 |

## 8. VINYL RESINS 309

*W. H. McKnight and G. S. Peacock*

|                                                                                           |     |
|-------------------------------------------------------------------------------------------|-----|
| 8-1. Vinyl Monomer                                                                        | 310 |
| 8-2. Polymerization Reaction                                                              | 311 |
| 8-3. Vinyl Polymers for Coatings                                                          | 312 |
| 8-4. Vinyl Coating Resin Types                                                            | 316 |
| 8-5. Typical Properties of Commercial Vinyl Chloride-Acetate Solution Resins for Coatings | 317 |
| 8-6. Formulation of Solution Coatings                                                     | 317 |
| 8-7. Formulation and Preparation of Pigmented Coatings                                    | 330 |
| 8-8. Application Methods                                                                  | 336 |
| 8-9. Adhesion                                                                             | 336 |
| 8-10. Metal Surface Preparation and Pretreatment                                          | 337 |
| 8-11. Vinyl Dispersion Resins                                                             | 338 |
| 8-12. Plastisol Formulation                                                               | 340 |
| 8-13. Flow Properties of Plastisols                                                       | 340 |
| 8-14. Pigments and Fillers                                                                | 345 |
| 8-15. Heat and Light Stabilizers                                                          | 346 |
| 8-16. Preparation of Plastisols                                                           | 347 |
| 8-17. Organosol Formulation                                                               | 349 |
| 8-18. Applications                                                                        | 359 |
| 8-19. Applications for Dispersion Resins                                                  | 363 |
| 8-20. Poly(vinyl acetal) Resins                                                           | 364 |
| 8-21. Poly(vinyl acetate)                                                                 | 373 |
| 8-22. New Developments in Vinyl Coating Resins                                            | 377 |
| References                                                                                | 379 |

## 9. VINYL EMULSIONS 381

*H. D. Cogan and A. L. Mantz*

|                               |     |
|-------------------------------|-----|
| 9-1. Introduction             | 381 |
| 9-2. Polymerization Theory    | 382 |
| 9-3. Copolymerization         | 382 |
| 9-4. Polymerization Technique | 387 |
| 9-5. Equipment                | 388 |
| 9-6. Latex Properties         | 390 |
| 9-7. Latex Film Properties    | 406 |
| References                    | 415 |

|                     |     |
|---------------------|-----|
| <i>Author Index</i> | 417 |
|---------------------|-----|

|                      |     |
|----------------------|-----|
| <i>Subject Index</i> | 427 |
|----------------------|-----|

