CONTENTS

PREFACE		IX
CHAPTER 1	INTRODUCTION AND HISTORICAL PERSPECTIVE	1
	 1.1 Introduction, 1 1.2 Early History of Permanent Magnets, 2 1.3 Growth of the Industry, 5 1.4 Property Improvement and the Changing Pattern of Use, 6 1.5 Raw Material Impact, 10 1.6 A Look Ahead, 12 	
CHAPTER 2	MAGNETISM AND THE PERMANENT MAGNET	15
	 2.1 Introduction, 15 2.2 Unit Systems, Definitions, and Conversion Factors, 2.3 The Hysteresis Loop, 19 2.4 Demagnetization Factors and Magnetic Circuit Concepts, 22 2.5 Permanent Magnets and Electromagnetism, 25 2.6 Energy Relationships, 26 2.7 Boundary Conditions and Figures of Merit, 37 	15
CHAPTER 3	THE PHYSICS OF PERMANENT MAGNETISM AND THE ORIGIN OF PERMANENT MAGNET BEHAVIOR	43
	3.1 Overview and Perspective, 433.2 The Variations of Magnetic Behavior, 44	

	 3.3 Some Features of Ferromagnetic Materials, 46 3.4 Energy Barriers and Coercive Force, 50 3.5 Single Domain Particle Variables, 54 3.6 Coercivity Mechanisms in Rare-Earth Magnets. 56 3.7 Understanding Magnetization and Demagnetization Processes in Rare-Earth Magnets, 58
CHAPTER 4	CLASSIFICATION OF PERMANENT MAGNET PROPERTY SYSTEMS AND PROCESSING TECHNOLOGY 61
	 4.1 Introduction, 61 4.2 Inclusion Hardened (Early Steel) Magnets, 62 4.3 Fine Particle Magnets Utilizing Shape Anisotropy, 64 4.4 Fine Particle Magnets Utilizing Crystalline Anisotropy, 74 4.5 Matrix or Bonded Magnets, 97 4.6 Semi-Hard Magnets (Hysteresis Alloys), 97
CHAPTER 5	PERMANENT MAGNET STABILITY 101
	 5.1 Introduction, 101 5.2 Classification of Magnetization Changes, 102 5.3 Theoretical Considerations, 104 5.4 Temperature Effects, 106 5.5 Magnetic Field Effects, 121 5.6 Temperature Compensation, 123 5.7 Mechanical Energy Input and Stability, 126 5.8 Corrosion and Surface Oxidation, 128 5.9 Nuclear Radiation, 129 5.10 Enhancing Stability, 129 5.11 Stabilization Techniques, 130 5.12 Conclusions and Comparison of Materials, 133
CHAPTER 6	DESIGN RELATIONSHIPS AND UNIT PROPERTY SELECTION 135
	 6.1 Introduction, 135 6.2 Relating Unit Magnetic Properties to Magnet Volume, Magnet Geometry, and Device Parameters, 137 6.3 Determination of Permeance, 143 6.4 Magnetic and Electrical Circuit Analogy, 165 6.5 Use of High Permeability Materials in Permanent Magnet Circuits, 173 6.6 Economic Considerations in Design and Property Selection, 175

	6.7	Scaling, 179	1C
CHAPTER 7	APP	LICATIONS OF PERMANENT MAGNETS 18	83
	7.1 7.2 7.3 7.4 7.5	Applications Based on Faraday's Law, 194 Applications Based on Lorentz Force Law, 204	
CHAPTER 8	MEA	ASUREMENTS 24	48
	8.1 8.2	· · · · · · · · · · · · · · · · · · ·	
	8.3	Measuring Magnetic Fields and Magnetic Potentials, 251	
	8.4		56
	8.5	± '	
	8.6	Instrumentation Systems for Closed Circuit and Hysteresis Loop Measurements, 269	
	8.7	Search Coil Arrangements and Characteristics, 277	
	8.8	Special Measuring Techniques for Permanent Magn Circuit Analysis and Design Optimization, 279	iet
*	8.9	Calibration, Standards, Precision, and Accuracy, 2	80
	8.10	Measurement Practice in Production Quality Control, 282	
CHAPTER 9	MAC	GNETIZATION AND DEMAGNETIZATION 28	84
	9.1 9.2 9.3 9.4 9.5 9.6	Theoretical Considerations, 285 Requirements for Complete Magnetization, 289 Equipment and Techniques to Magnetize, 296 Equipment and Techniques to Demagnetize, 303	
APPENDIX 1		OSSARY OF TERMS, DEFINITIONS, SYMBOLS, ECIFICATIONS, AND STANDARDS	07

APPENDIX 2 MAGNETIC AND PHYSICAL PROPERTY TABLES 316

viii CONTENTS

APPENDIX 3	DEMAGNETIZATION CURVES FOR DESIGN ANALYSIS	322
APPENDIX 4	CHRONOLOGY OF DISCOVERY OF PERMANENT MAGNETS	331
INDEX		335