## Contents

Foreword, 5

NOTATION, 11

- 1. Gas cleaning in general, 17
  - 1.1 Layouts and functioning of precipitators, 22
- 2. ELECTRIC FIELDS, 38
  - 2.1 The electric field in tubular precipitators, 39
  - 2.2 The electric field between a wire and two flat electrodes, 41
  - 2.3 The electric field in plate-type precipitators, 44
  - 2.4 Lines of force in electrostatic fields, 49
  - 2.5 Capacities of electrostatic precipitators, 56
  - 2.6 Nature of the electric field, 58
- 3. CORONA DISCHARGES, 62
  - 3.1 Coronas in clean and in polluted gases, 63
  - 3.2 Initial and critical initial field strengths, 64
  - 3.3 Relative gas density, 67
  - 3.4 Critical initial voltage, 68
  - 3.5 Voltage needed to counter the particle space charge, 70
  - 3.6 Voltage equation of an electrostatic precipitator, 71
  - 3.7 Applied, net available, and ionizing voltages, 72
  - 3.8 Radius of the active zone, 73
  - 3.9 Ionizing voltage, 75

- 3.10 Current-voltage characteristic of a corona discharge, 78
- 3.11 Ion mobility, 79
- 3.12 Basic structure of the relation governing the current-voltage characteristic, 79
- 3.13 Current-voltage characteristic of tubular precipitators, 85
- 3.14 Current-voltage characteristic of plate-type precipitators, 88
- 3.15 Current-voltage characteristics in polluted gases, 91
- 3.16 Ionic current density, 91
- 3.17 Effect of ion and particle space charges on the field distribution, 92
- 3.18 Relations for computing the current-voltage characteristics of platetype precipitators, 94
- 3.19 Spark-over voltage, 98
- 3.20 Ways of rationalizing the design data, 100
- 4. CHARGENG OF PARTICLE SUSPENSIONS, 104
  - 4.1 Charging by ion bombardment, 105
  - 4.2 Charging by ion diffusion, 112
  - 4.3 The complex particle charging process, 114
  - 4.4 Charging in a homogeneous d.c. field, 120
  - 4.5 Charging in a rectified field, 120
  - 4.6 Charging in an a.c. field, 122
  - 4.7 Simplified calculation of the charging process, 124
  - 4.8 Charging of polydisperse particle suspensions, 128
- 5. MOTIONS OF ADMIXTURE PARTICLES, 136
  - 5.1 Forces acting on the particles, 137
  - 5.2 Resistance of the gas flow, 138
  - 5.3 Particle motions in general, 141
  - 5.4 Motions of fine and of coarse particle fractions, 147
  - 5.5 Fractional and apparent drift velocities, 150
  - 5.6 How the particle size affects the drift velocity, 152

- 5.7 How the ion flow affects the gas and particle motions, 162
- 5.8 Characteristics of the particle motion, 166
- 6. FORMATION AND REMOVAL OF DEPOSIT LAYERS, 168
  - 6.1 Settling of particles on the electrodes, 169
  - 6.2 Formation of deposit layers, 169
  - 6.3 Growth of the layer thickness, 174
  - 6.4 Effect of particle acceleration on the deposition process, 180
  - 6.5 Effects of the electrode collecting capacity and precipitator design, 182
- 7. BEHAVIOUR OF DEPOSIT LAYERS, 188
  - 7.1 Nature, behaviour and effects of deposit layers, 189
  - 7.2 Electrical properties of the layers, 192
  - 7.3 Discharging of deposit layers, 196
  - 7.4 Back coronas, 200
  - 7.5 Distortion of particle motions by back coronas, 211
  - 7.6 Means of suppressing the effects of back coronas, 212
  - 7.7 Gas conditioning to improve precipitator performance, 214
- 8. The separating process in electrostatic precipitators, 218
  - 8.1 Collecting efficiency calculations, 220
  - 8.2 Internal dynamics of the precipitation process, 225
  - 8.3 Procedures for calculating the collecting efficiency, 236
  - 8.4 Factors affecting the precipitation process, 255
- 9. PRECIPITATOR DESIGN AND COMPONENTS, 258
  - 9.1 Basic design principles, 259
  - 9.2 Classification of precipitators, 266
  - 9.3 Tubular precipitators, 266
  - 9.4 Plate-type precipitators, 271
  - 9.5 Insulators, 282

- 9.6 Design of two-stage precipitators, 286
- 9.7 Design of electric filters, 287
- 9.8 Design of combined separator sets, 288
- 9.9 Hopper evacuating equipment, 290
- 9.10 Integration of precipitators in the plant equipment, 291
- 9.11 Efficiency losses caused by non-uniform flow distributions, 293
- 9.12 Causes of gas flow variations in precipitators, 299
- 10. POWERING OF PRECIPITATORS, 304
- 11. Some industrial applications of precipitators, 311
  - 11.1 Influence of the process equipment on the precipitators, 312
  - 11.2 The emission-generating process equipment, 314
  - 11.3 Precipitation of fly ashes from steam generators, 314
  - 11.4 Dust trapping in cement factories, 319
  - 11.5 Trapping brown coal dust in drying fumes, 323
  - 11.6 Trapping stone coal dust in drying fumes, 324
  - 11.7 Precipitators in sodium cellulose plants, 325
  - 11.8 Precipitators in the production of carbon black, 326
  - 11.9 Precipitators in the iron and steel industry, 328
  - 11.10 Cleaning of air recirculating in enclosed premises, 337

**References**, 348

INDEX, 360