

Contents

CONTRIBUTORS	ix
PREFACE	xi
CONTENTS OF OTHER VOLUMES	xiii

CHAPTER 1

Thin-Film Optical Coatings

H. A. Macleod

I. INTRODUCTION	1
II. MANUFACTURE	2
III. MATERIALS	9
IV. THEORETICAL	10
V. DESIGN AND PERFORMANCE	25
VI. THIN-FILM BEHAVIOR — INFLUENCE ON COATINGS	54
VII. SYSTEM CONSIDERATIONS	61
VIII. FURTHER READING	66
REFERENCES	66

CHAPTER 2

Dimensional Stability of Materials Useful in Optical Engineering

S. F. Jacobs

I. INTRODUCTION	71
II. SURVEY OF LOW EXPANSIVITY MATERIALS	76

III. THERMAL CYCLING	84
IV. THERMAL EXPANSION HOMOGENEITY	86
V. DIMENSIONAL STABILITY WITH TIME	101
VI. SUMMARY AND FUTURE WORK	105
APPENDIX I. COMPOSITION OF ULE, CER-VIT, ZERODUR, INVAR, AND SUPER INVAR	106
APPENDIX II. CHEMICAL ANALYSIS OF SUPER INVAR SAMPLE	106
REFERENCES	107

CHAPTER 3

Afocal Lenses

W. B. Wetherell

I. INTRODUCTION	110
II. GAUSSIAN ANALYSIS OF AFOCAL LENSES	111
III. AFOCAL LENSES FOR VISUAL APPLICATIONS	130
IV. ALL-REFLECTING AFOCAL TELESCOPES	152
V. AFOCAL ATTACHMENTS	165
VI. FINITE CONJUGATE RELAYS	177
VII. APPENDIXES	181
REFERENCES	191

CHAPTER 4

Catalog of Zernike Polynomials

C-J. Kim and Robert R. Shannon

I. INTRODUCTION	193
II. THEORY OF ZERNIKE POLYNOMIALS	195
III. APPLICATIONS OF ZERNIKE POLYNOMIALS	199
IV. GRAPHIC LIBRARY OF ZERNIKE POLYNOMIALS	200
REFERENCES	221

CHAPTER 5

Traditional Optical Fabrication Methods*Robert Parks*

I. CATALOG OPTICS	224
II. TRADITIONAL FABRICATION METHODS	224
III. EFFECT OF QUANTITY AND QUALITY	238
IV. CONCLUSION	249
REFERENCES	249

CHAPTER 6

The Precision Machining of Optics*Gregory M. Sanger*

I. INTRODUCTION	252
II. BASIC DIAMOND TURNING AND MACHINE DESCRIPTION	262
III. PRECISION MACHINING TECHNIQUES	286
IV. MACHINE CONTROL TECHNIQUES	308
V. CUTTING TOOLS	326
VI. POLISHING, TESTING, AND CLADDING OF DIAMOND TURNED SURFACES	339
VII. ENVIRONMENTAL CONTROL AND UTILITIES	360
VIII. CURRENT STATUS, APPLICATIONS, AND TRENDS	375
REFERENCES	387

CHAPTER 7

Aberration-Corrected Holographic Gratings and Their Mountings*Michael P. Chrisp*

I. INTRODUCTION	391
II. ABERRATION THEORY	393

III. DESIGN	405
IV. SINGLE GRATING MOUNTINGS	417
V. GRATING SYSTEMS	445
VI. CONCLUSION AND FUTURE WORK	450
REFERENCES	451

CHAPTER 8

Basic Electronic Speckle Pattern Interferometry

O. J. Løkberg and G. A. Slettemoen

I. INTRODUCTION	455
II. ESPI VERSUS HOLOGRAM INTERFEROMETRY	456
III. FUNDAMENTAL THEORY	461
IV. PRACTICAL DESIGNS	472
V. APPLICATION MODES	482
VI. CONCLUDING REMARKS	500
REFERENCES	502
INDEX	505