



## CONTENTS

	<u>Page</u>
<b>ABSTRACT . . . . .</b>	11
<b>SUMMARY . . . . .</b>	111
<b>I. INTRODUCTION . . . . .</b>	1
<b>II. DESCRIPTION OF DEVELOPED MONITOR . . . . .</b>	3
<b>III. LABORATORY EVALUATION . . . . .</b>	6
1. Evaluation of Catalytic Oxidizer . . . . .	6
2. Evaluation of Permeation Distillation Device . . . . .	11
3. In-Place Calibration of Integrated Monitor . . . . .	17
4. Conclusions from Laboratory Evaluation . . . . .	20
<b>IV. IN-PLANT DEMONSTRATION . . . . .</b>	20
<b>V. CONCLUSIONS . . . . .</b>	26
<b>VI. REFERENCES . . . . .</b>	27

## FIGURES

1. Continuous Tritium Monitor . . . . .	4
2. Schematic Diagram of Permeation Distillation Dryer . . . . .	5
3. Apparatus to Evaluate Catalytic Oxidizer . . . . .	8
4. Hygrometer Response with Pt-Pd on Alumina Catalyst . . . . .	9
5. Hygrometer Response with CuO on Molecular Sieve Catalyst . . . . .	12
6. HTO Permeability Apparatus . . . . .	15
7. $^{85}\text{Kr}$ Separation Apparatus . . . . .	16
8. Configuration of Peremation Distillation Device as HT and Organic Tritium Monitor . . . . .	18
9. Typical Response to Calibration Run . . . . .	19
10. Monitor Response to WCF Startup . . . . .	22



11. Configuration of Permeation Distillation Device for Continuous HTO Monitor . . . . .	23
12. Response of Continuous Monitor to Change in Feed Rate . . . . .	24

## TABLES

I. SAMPLING CONDITIONS AT ICPP STACK . . . . .	1
II. REQUIRED SEPARATION FACTORS . . . . .	1
III. RESULTS OF HTO PERMEABILITY TESTS . . . . .	14
IV. DAILY HTO EMISSIONS AS MEASURED BY CONTINUOUS MONITOR . . . . .	25