

# CONTENTS

<b>Contributors</b>	<b>vii</b>
<b>Introduction</b>	<b>ix</b>
<b>Preface</b>	<b>xi</b>
<b>Foreword</b>	<b>xxi</b>
<b>Chapter 1 DIFFUSION AND EPITAXIAL EQUIPMENT</b>	<b>1</b>
1-1 Introduction	1
1-2 Oxidation and Diffusion Techniques	2
1-3 Epitaxial Growth	14
1-4 Related Processing and Special Considerations	16
1-5 Diffusion Equipment	19
1-6 Epitaxial Growth Equipment	28
1-7 Equipment for Control and Analysis	32
1-8 Maintenance and Safety	33
References	35
<b>Chapter 2 VACUUM SYSTEMS</b>	<b>36</b>
2-1 Introduction	36
2-2 Equipment Utilizing Vacuum	37
2-3 Performance Characteristics	38
2-4 Specification Preparation	40
2-5 Vacuum Pumping Methods	40
2-6 Equipment	42
2-7 Vacuum Enclosures	42
2-8 Pumping System	45
2-9 Processing Tools	52
2-10 Controls and Monitoring Instruments	52
2-11 Evaporative Coating	53
2-12 Coating by Sputtering	54
2-13 Other Coating Processes	57

2-14 Masking	57
2-15 Operating	58
References	61
<b>Chapter 3 PHOTO MASKS</b>	<b>63</b>
3-1 Scope	63
3-2 General Requirements	63
3-3 General Procedures	64
3-4 Special Systems	65
3-5 Artwork	66
3-6 First Reduction Cameras	67
3-7 Step-and-repeat Equipment	69
3-8 Working Mask Materials	77
3-9 Future for One-Shot and Stepped Final Reduction Systems	78
References	79
<b>Chapter 4 METALLIZATION, DICING, AND CIRCUIT           ASSEMBLY EQUIPMENT</b>	<b>80</b>
4-1 Introduction	80
4-2 Silicon Contacts	81
4-3 Isolation and Interconnections	82
4-4 Probing and Metal Protection	86
4-5 Dice Separation	88
4-6 Die Attachment	91
4-7 Wire Bonding and Finger Bonding	97
<b>Chapter 5 ELECTRON-BEAM INSTRUMENTATION</b>	<b>104</b>
5-1 Fundamental Properties of Electron Beams	104
5-2 Micropattern Fabrication Techniques	112
5-3 Electron-Beam Welding	115
5-4 Electron Microscopy	116
5-5 Electron-Probe Microanalysis	124
References	132
<b>Chapter 6 FINAL SEALING AND ENCAPSULATION</b>	<b>134</b>
6-1 Factors Involved in Sealing	134
6-2 Factors Involved in Encapsulation	139
6-3 Unit Operations in Sealing and Encapsulating	146
6-4 Conclusion	156
References	156
<b>Chapter 7 INFRARED TESTING AND MASK ALIGNMENT</b>	<b>158</b>
7-1 Introduction to Infrared Testing	158
7-2 Theory	158
7-3 Applications of Infrared to Microcircuitry	159
7-4 Infrared Microscope for Microcircuit Testing	161
7-5 Detectors Used in Infrared Microscopy	163
7-6 Sensitivity of Infrared Microscopes	165

7-7 Parameters of a Microscope System	168
7-8 Thermomicrograph	168
7-9 Scan Time Limitations	172
7-10 High-Speed Scanning Microscope	172
7-11 Introduction to Mask Alignment	175
7-12 Microscope	178
7-13 Double-Field Microscopes	181
7-14 Microscope Illumination	184
7-15 The Machine	186
7-16 Operating Precautions	188
7-17 Future	190
References	190
<b>Chapter 8 SCREENED CIRCUIT FABRICATION EQUIPMENT</b>	<b>192</b>
8-1 Introduction	192
8-2 Basic Process Description	193
8-3 Mask Layouts and Stencil Screen Preparations	194
8-4 Screening Formulations	199
8-5 Preparation for Firing	200
8-6 Firing	200
8-7 Trimming of Resistors	202
8-8 Process Instrumentation	204
8-9 Future Efforts	
<b>Chapter 9 AUTOMATIC INTEGRATED CIRCUIT TEST EQUIPMENT</b>	<b>207</b>
9-1 Introduction	207
9-2 Electrical Tests Required in Microcircuits	208
9-3 Method of Performing Basic Tests	209
9-4 The Elements of an Integrated Circuit Test System	213
9-5 Stimuli	216
9-6 Dynamic Testing	218
9-7 Factors of Consideration in Automatic Test Equipment	220
9-8 Integrated Circuit Test Systems	222
References	230
<b>Chapter 10 INSTRUMENTATION FOR ADVANCED MICROELECTRONIC MEASUREMENTS</b>	<b>231</b>
10-1 Introduction	231
10-2 Advanced Measurement Techniques for Silicon Processing	232
10-3 Cryoelectronics	241
10-4 Optoelectronics	249
References	257
<b>Chapter 11 INVESTIGATING FAILURE MECHANISMS</b>	<b>260</b>
11-1 Introduction	260
11-2 Topographic Examination	275
11-3 Examination of Electrical Properties	283

11-4 Chemical, Crystallographic and Mechanical Examination	284
11-5 Failure Mechanism Generation and Confirmation	290
References	291
<b>Chapter 12 MICROELECTRONICS FACILITIES CONCEPTS</b>	<b>297</b>
12-1 Diversity of Service Requirements	298
12-2 Unique Problems	299
12-3 Process Steps Dictating Facility Requirements	302
12-4 Facilities Orientation (Development versus Manufacturing)	305
12-5 Design Concepts to Meet Diverse Needs	307
12-6 A Detailed Facility Description	313
12-7 Conclusion	326
References	326
<b>Appendix—Typical Equipment Manufacturers</b>	<b>327</b>
<b>Index</b>	<b>333</b>