

Table of Contents

| | |
|------------------------------------|----|
| 1. INTRODUCTION..... | 1 |
| 1. Introduction..... | 1 |
| 2. Semiconductor Theory..... | 1 |
| 3. Intermetallic Compounds..... | 5 |
| 4. Metal-Semiconductor Contacts | 6 |
| 5. Semiconductor-Semiconductor | |
| Contacts..... | 10 |
| 6. Conclusions..... | 12 |
| 2. GaAs FET THEORY - SMALL SIGNAL. | 13 |
| 1. Introduction..... | 13 |
| 2. Materials for MESFETs..... | 14 |
| 3. Principles of Operation of | |
| the Schottky Barrier MESFET. | 15 |
| A. Saturation Current, Small | |
| signal parameters and | |
| switching time..... | 20 |
| B. Small signal Equivalent | |
| Circuit..... | 25 |
| C. Noise Theory of GaAs | |
| MESFETs..... | 28 |
| D. Minimum Noise Figure of | |
| the GaAs FET..... | 30 |
| E. Practical Equations for | |
| Noise Parameters..... | 37 |
| F. Example of Low Noise GaAs | |
| FET Design..... | 39 |
| G. The GaAs FET Versus the | |
| Bipolar Transistor as a | |
| Low Noise Device..... | 43 |
| 4. The Dual-Gate FET..... | 45 |
| A. Equivalent Circuit Para- | |
| meters..... | 47 |
| B. Gain versus Second-Gate | |
| Terminations..... | 50 |
| C. Gain Control with Second- | |
| Gate Bias..... | 51 |

| | |
|--|-----|
| D. Noise performance..... | 54 |
| 5. Conclusions..... | 56 |
| 6. Bibliography..... | 56 |
| 3. GaAs FET THEORY - POWER..... | 61 |
| 1. Introduction..... | 61 |
| 2. Principles of Operation..... | 62 |
| 3. Modelling of GaAs FET to Predict Large Signal Perfor- mance..... | 65 |
| A. Channel Capacitance (C_{gs})..... | 66 |
| B. Transconductance (g_m)..... | 68 |
| C. Feedback Capacitance (C_{FB})..... | 68 |
| D. Intrinsic Channel Resis- tance, R_I and Output Resistance, R_O | 69 |
| E. Gunn Domain Resistance, R_{GD} | 69 |
| 4. Predictions of Non-Linear Performance of GaAs Power FETs - Fundamental and Har- monic performance..... | 69 |
| 5. Intermodulation Performance.. | 71 |
| 6. Power FET Device Performance. | 77 |
| A. Structures used to Increase Gate Width..... | 78 |
| B. The minimization of Para- sitics..... | 83 |
| C. Thermal Impedance..... | 87 |
| D. Source-to-Drain Burnout and Gate-to-Drain Avalan- ching..... | 88 |
| 7. Power FET Results..... | 91 |
| 8. Conclusions..... | 94 |
| 9. Bibliography..... | 94 |
| 4. MATERIAL REQUIREMENTS AND FABRI- CATION OF GaAs FETs..... | 99 |
| 1. Introduction..... | 99 |
| 2. Material Requirements..... | 99 |
| A. Epitaxial Layers..... | 99 |
| B. Liquid Encapsulated Czochralski Growth..... | 113 |
| C. Ion Implantation..... | 114 |
| 3. FET Fabrication Techniques... .. | 129 |
| A. Self-aligned Gate Technology..... | 129 |
| B. Recessed Channel Tech- nology..... | 130 |
| C. Ion Implanted FET Proces- sing..... | 132 |
| 4. Conclusions..... | 134 |
| 5. Bibliography..... | 134 |

| | |
|----------------------------------|-----|
| 5. THE DESIGN OF TRANSISTOR | |
| AMPLIFIERS..... | 141 |
| 1. Introduction..... | 141 |
| 2. Low Noise/Small Signal | |
| Amplifiers..... | 141 |
| A. S-parameters..... | 141 |
| B. Stability of a 2 Port.... | 143 |
| C. Transducer Power Gain.... | 147 |
| D. Circles of Constant Uni- | |
| lateral Gain..... | 149 |
| E. Unilateral Figure of | |
| Merit..... | 150 |
| F. Variation of Gain with | |
| Drain Current and Temper- | |
| ature..... | 151 |
| G. Optimum Load Conditions | |
| for Output power..... | 152 |
| H. Equivalent Circuit of the | |
| GaAs FET..... | 153 |
| 3. Example of Narrow-Band Ampli- | |
| fier design..... | 155 |
| A. Input Matching Circuit... | 156 |
| B. Output Matching Network.. | 157 |
| 4. Example of Broadband Ampli- | |
| fier Design..... | 158 |
| A. Lumped Element Designs - | |
| Design Where Stability is | |
| not Considered..... | 158 |
| B. Design Where Stability is | |
| Considered..... | 159 |
| C. Distributed Designs..... | 161 |
| 5. Designing an Amplifier for | |
| Optimum Noise Figure..... | 161 |
| A. Introduction..... | 161 |
| B. Constant Noise Figure | |
| Circles..... | 162 |
| C. Noise Modelling..... | 163 |
| 6. Example of Broadband Ampli- | |
| fier Designed for Minimum | |
| Noise Figure..... | 165 |
| A. Input Matching..... | 166 |
| B. Output Matching Network.. | 170 |
| 7. Computer-Aided Design | |
| Practice..... | 172 |
| A. General Format of Micro- | |
| wave CAD Programs..... | 172 |
| 8. Network Synthesis..... | 174 |
| 9. The Use of Single Ended and | |
| Balanced Amplifiers..... | 180 |
| 10. Variations in Amplifier | |
| Performance..... | 182 |

| | | |
|-----|---|-----|
| A. | Transistor Variations and Circuit Sensitivity.. | 182 |
| B. | Variations in Amplifier Performance with Temperature..... | 182 |
| 11. | Designing an Amplifier for a Specified Linear Output Power..... | 183 |
| 12. | The use of Feedback, Common-Gate and Source-Follower GaAs FET Configurations in Amplifier Design..... | 185 |
| A. | Feedback Amplifiers..... | 185 |
| B. | Common-Gate and Source-Follower Configurations.. | 187 |
| 13. | Power Amplifiers..... | 192 |
| A. | Introduction..... | 192 |
| B. | D.C. Characteristics..... | 192 |
| C. | R.F. Characteristics of Power GaAs FETs..... | 194 |
| D. | Circuit Topologies for Matching Power FETs..... | 196 |
| 14. | Narrow Band Power FET Amplifier Design..... | 197 |
| 15. | Broadband Power FET Amplifier Design..... | 197 |
| 16. | Designing an Amplifier for Maximum Spurious Free Dynamic Range..... | 199 |
| 17. | Power Combining Techniques.. | 201 |
| 18. | Thermal Considerations in Power Amplifier Design..... | 203 |
| 19. | Pulsed Operation of Power FETs..... | 203 |
| 20. | Reflection Amplifiers..... | 205 |
| 21. | Conclusions..... | 209 |
| 22. | Bibliography..... | 209 |
| 6. | FET MIXERS..... | 213 |
| 1. | Introduction..... | 213 |
| 2. | The GaAs FET as a Mixing Element..... | 213 |
| A. | LO Applied Between Gate and Source..... | 213 |
| B. | LO Applied Between Drain and Source..... | 222 |
| 3. | Experimental Results on Gate Mixers..... | 227 |
| 4. | Noise Figure..... | 228 |
| 5. | Signal Handling of FET Mixers..... | 230 |

| | |
|--|-----|
| 6. Further Mixer Configurations Using Single Gate | |
| FETs..... | 231 |
| 7. The Dual-Gate Mixer..... | 233 |
| 8. Image Rejection Mixers..... | 236 |
| 9. Frequency Up-Conversion using Dual-Gate FETs..... | 238 |
| 10. Frequency Multiplication using Dual-Gate FETs..... | 239 |
| 11. Conclusions..... | 241 |
| 12. Bibliography..... | 242 |
| 7. GaAs FET OSCILLATORS..... | 245 |
| 1. Introduction..... | 245 |
| 2. Induced Negative Resistance. | 246 |
| 3. S-parameter Mapping..... | 246 |
| 4. Oscillator Design..... | 250 |
| A. Theoretical Analysis..... | 250 |
| B. Small Signal and Large Signal Analysis..... | 255 |
| 5. Free-Running Oscillator - Performance Review..... | 256 |
| A. Output Power..... | 261 |
| B. Noise..... | 262 |
| 6. Stabilized Oscillators..... | 263 |
| A. Stabilisation Techniques..... | 264 |
| 7. Dielectric Resonators..... | 265 |
| A. Resonant Frequencies of Dielectric Resonators.... | 266 |
| 8. Dielectric Resonator Stabilised FET Oscillators.. | 271 |
| 9. Electronic Tuning of GaAs FET Oscillators..... | 280 |
| 10. Varactor Tuned FET Oscillators..... | 281 |
| 11. YIG Tuned GaAs FET Oscillators..... | 284 |
| A. YIG Resonators..... | 284 |
| B. Performance Review..... | 286 |
| 12. Pulsed r.f. Oscillators..... | 289 |
| 13. Conclusions..... | 293 |
| 14. Bibliography..... | 293 |
| 8. MICROWAVE FET PACKAGING..... | 299 |
| 1. Introduction..... | 299 |
| 2. Packages and Sealing..... | 300 |
| 3. Package Modelling..... | 303 |
| 4. Prematched GaAs FETs..... | 306 |
| 5. Packaging and Thermal Resistance..... | 309 |
| 6. Conclusions..... | 312 |
| 7. Bibliography..... | 312 |

| | |
|---|-----|
| 9. NOVEL FET CIRCUITS..... | 315 |
| 1. Introduction..... | 315 |
| 2. Switches..... | 315 |
| 3. Phase Shifters..... | 323 |
| 4. Discriminators..... | 329 |
| 5. GaAs FET Osciplier..... | 333 |
| 6. Pulsed Oscillators..... | 334 |
| 7. Conclusions..... | 336 |
| 8. Bibliography..... | 336 |
| 10. GALLIUM ARSENIDE INTEGRATED CIRCUITS..... | 339 |
| 1. Introduction..... | 339 |
| 2. Monolithic Microwave Circuit Design..... | 339 |
| A. Lumped Components..... | 340 |
| B. Distributed Components... | 348 |
| C. GaAs Planar Diodes..... | 350 |
| D. Low Frequency Circuit Techniques..... | 353 |
| E. High Frequency Circuit Techniques..... | 357 |
| 3. Digital Circuits..... | 366 |
| A. Introduction..... | 366 |
| B. GaAs Digital Circuit Techniques..... | 370 |
| 4. Technology of GaAs Inte- grated Circuits..... | 380 |
| A. Some IC Technologies - A Review..... | 381 |
| B. Resistor Technology..... | 389 |
| C. Capacitor Technology..... | 391 |
| D. Plasma Etching..... | 397 |
| E. Ion Milling..... | 397 |
| F. Inductors..... | 398 |
| G. Interconnections..... | 398 |
| 5. Integrated Circuit Examples..... | 398 |
| A. Small Signal Amplifiers.. | 398 |
| B. Power Amplifiers..... | 407 |
| C. Oscillators..... | 415 |
| D. Switches..... | 417 |
| E. Mixers..... | 418 |
| F. Further Levels of Integration..... | 422 |
| G. Digital Circuits..... | 422 |
| 6. Conclusions..... | 429 |
| 7. Bibliography..... | 431 |
| 11. NEW MATERIALS AND NEW STRUCTURES | 439 |
| 1. Introduction..... | 439 |
| 2. The InP MESFET..... | 439 |
| 3. The InP MISFET..... | 444 |

| | |
|---|-----|
| 4. Ternary and Quaternary Compounds for MESFETs..... | 448 |
| 5. Permeable Base Transistor... | 454 |
| 6. Ballistic Electron Tran- sistors..... | 458 |
| 7. Conclusions..... | 462 |
| 8. Bibliography..... | 463 |
| INDEX..... | 467 |