



# Table of contents

## Semiconductors

**Subvolume d: Technology of III–V, II–VI  
and non-tetrahedrally bonded compounds**  
(edited by M. SCHULZ · H. WEISS†)

**A Introduction (M. SCHULZ)**

1 General remarks . . . . .	1
2 Frequently used symbols . . . . .	2
3 Conversion of units . . . . .	5
4 Abbreviations frequently used in semiconductor technology . . . . .	6

**B Technology of semiconductors**

	Data	Figures
<b>6 Tetrahedrally bonded semiconductors . . . . .</b>		
<b>6.1 Silicon and germanium: see subvolume III/17c . . . . .</b>		
<b>6.2 Silicon carbide: see subvolume III/17c . . . . .</b>		
<b>6.3 III–V compounds . . . . .</b>	12	—
<b>6.3.0 Introduction . . . . .</b>	12	—
<b>6.3.1 Technological data (H. JACOB, G. MÜLLER) . . . . .</b>	12	—
<b>6.3.1.0 Introduction . . . . .</b>	12	—
<b>6.3.1.1 Lattice and thermodynamic data . . . . .</b>	13	319ff.
<b>6.3.1.2 Phase diagrams . . . . .</b>	17	323ff.
<b>6.3.1.3 Vapour pressure . . . . .</b>	18	320ff.
<b>6.3.1.4 Thermodynamic data of impurity atoms . . . . .</b>	18	—
<b>6.3.1.4.1 Phase diagrams A<sub>III</sub>–B<sub>V</sub>–X and solubility of impurities . . . . .</b>	18	333ff.
<b>6.3.1.4.2 Distribution coefficients . . . . .</b>	20	336ff.
<b>6.3.1.4.3 Diffusion coefficients . . . . .</b>	24	337
<b>6.3.1.5 Physical and chemical data of liquid III–V compounds . . . . .</b>	26	—
<b>6.3.1.5.1 Density . . . . .</b>	27	319
<b>6.3.1.5.2 Electrical conductivity and thermoelectric power . . . . .</b>	27	337ff.
<b>6.3.1.5.3 Kinematic viscosity and Prandtl numbers . . . . .</b>	27	339ff.
<b>6.3.1.5.4 Surface tension . . . . .</b>	28	339ff.
<b>6.3.1.5.5 Diffusion coefficient . . . . .</b>	28	341
<b>6.3.1.5.6 Solubility of III–V compounds in liquid metals . . . . .</b>	28	341ff.
<b>References for 6.3.1 . . . . .</b>	29	—
<b>6.3.2 Crystal growth (H. JACOB, G. MÜLLER) . . . . .</b>	34	—
<b>6.3.2.0 Introduction . . . . .</b>	34	—
<b>6.3.2.1 Synthesis of III–V compounds . . . . .</b>	34	319ff., 344ff.
<b>6.3.2.2 Crystal growth by directional solidification . . . . .</b>	37	—
<b>6.3.2.2.1 Horizontal gradient freeze method . . . . .</b>	37	345

## Table of contents

	Data	Figures
6.3.2.2.2 Horizontal Bridgman method . . . . .	38	—
6.3.2.2.3 Vertical gradient freeze method . . . . .	38	345 ff.
6.3.2.2.4 Bridgman-Stockbarger method . . . . .	38	—
6.3.2.3 Crystal growth by pulling from a crucible . . . . .	38	346 ff.
6.3.2.3.1 “Normal” Czochralski technique . . . . .	39	346
6.3.2.3.2 Czochralski technique for decomposing melts . . . . .	39	346
6.3.2.4 Crystal growth by zone-melting . . . . .	40	—
6.3.2.4.1 Zone-melting in crucibles . . . . .	40	347
6.3.2.4.2 Crucible free zone-melting (floating zone technique) . . . . .	41	337 ff., 347
6.3.2.5 Growth from solutions . . . . .	41	324 ff., 348
6.3.2.6 Growth from the vapour phase . . . . .	43	—
6.3.2.7 Wafer preparation . . . . .	43	349
References for 6.3.2 . . . . .	46	—
<b>6.3.3 Characterization of crystal properties (H. JACOB, G. MÜLLER) . . . . .</b>	<b>52</b>	—
6.3.3.1 Crystal defects . . . . .	52	—
6.3.3.1.1 Point defects . . . . .	52	324 ff.
6.3.3.1.2 Dislocations . . . . .	52	349
6.3.3.1.3 Two-dimensional defects . . . . .	53	—
6.3.3.1.4 Three-dimensional defects . . . . .	54	—
6.3.3.1.5 Methods for characterization . . . . .	54	349
6.3.3.2 Impurities . . . . .	56	—
6.3.3.2.1 Types of impurities . . . . .	56	350
6.3.3.2.2 Sources of contamination . . . . .	57	—
6.3.3.2.3 Methods for the analysis of impurities and typical results . . . . .	58	—
6.3.3.3 Electrical and optical properties . . . . .	61	—
References for 6.3.3 . . . . .	63	—
<b>6.3.4 Device technology . . . . .</b>	<b>68</b>	—
6.3.4.0 Basic device structures (C. WEYRICH) . . . . .	68	—
6.3.4.0.1 Light emitting devices (C. WEYRICH) . . . . .	68	350 ff.
6.3.4.0.2 Photodetectors (C. WEYRICH, R. TROMMER) . . . . .	76	355 ff.
6.3.4.0.3 Solar cells (C. WEYRICH) . . . . .	78	356
6.3.4.0.4 Photocathodes and cold cathodes (C. WEYRICH) . . . . .	79	357
6.3.4.0.5 Microwave devices (C. WEYRICH, J.E. MÜLLER) . . . . .	80	357 ff.
6.3.4.0.6 Integrated circuits (C. WEYRICH, J.E. MÜLLER) . . . . .	83	—
6.3.4.0.7 Magnetic field devices (C. WEYRICH) . . . . .	83	—
References for 6.3.4.0 . . . . .	84	—
6.3.4.1 Diffusion of dopants (C. WEYRICH, C. CLEMEN, P. ECKSTEIN) . . . . .	88	—
6.3.4.1.1 General aspects of diffusion . . . . .	88	359 ff.
6.3.4.1.2 Diffusion techniques . . . . .	89	359 ff.
References for 6.3.4.1 . . . . .	91	—
6.3.4.2 Ion implantation (H. RUNGE) . . . . .	92	—
6.3.4.2.0 Introduction . . . . .	92	361
6.3.4.2.1 High resistivity layers . . . . .	93	361
6.3.4.2.2 Encapsulating layers . . . . .	93	361
6.3.4.2.3 Implantation of donors in GaAs . . . . .	93	362
6.3.4.2.4 Implantation of acceptors in GaAs . . . . .	95	362 ff.
6.3.4.2.5 Implantation ranges . . . . .	96	—
6.3.4.2.6 Implantation ranges for substrates similar to GaAs . . . . .	102	—
References for 6.3.4.2 . . . . .	102	—
6.3.4.3 Epitaxy . . . . .	105	—
6.3.4.3.1 General aspects of epitaxy (C. WEYRICH, M. PLIHAL) . . . . .	105	—
6.3.4.3.2 Lattice matching (C. WEYRICH, M. PLIHAL) . . . . .	106	363 ff.
6.3.4.3.3 Vapour phase epitaxy (C. WEYRICH, M. DRUMINSKI, S. GISDAKIS, K. SCHWARZMICHEL) . . . . .	108	363 ff.

	Data	Figures
6.3.4.3.4 Liquid phase epitaxy (C. WEYRICH, S. LEIBENZEDER, M. PLIHAL) . . . . .	115	369 ff.
6.3.4.3.5 Molecular beam epitaxy (C. WEYRICH, F. RAISCH) . . . . .	121	374 ff
References for 6.3.4.3 . . . . .	124	—
6.3.4.4 Etching processes (C. WEYRICH, H. HUBER) . . . . .	131	—
6.3.4.4.1 Methods of surface treatment . . . . .	131	—
6.3.4.4.2 Wet chemical etching . . . . .	131	375 ff.
6.3.4.4.3 Vapour-phase etching . . . . .	132	376
6.3.4.4.4 Chemical-mechanical polishing . . . . .	132	—
6.3.4.4.5 Material-selective etching . . . . .	132	—
References for 6.3.4.4 . . . . .	134	—
6.3.4.5 Contact fabrication (C. WEYRICH, J. HEINEN) . . . . .	134	376 ff.
6.3.4.5.1 Ohmic contacts (C. WEYRICH, J. HEINEN) . . . . .	135	377
6.3.4.5.2 Schottky contacts (C. WEYRICH, H. ALBRECHT) . . . . .	136	—
6.3.4.6 Pattern definition (C. WEYRICH) . . . . .	142	—
6.3.4.7 Final device preparation (C. WEYRICH) . . . . .	142	—
6.3.4.7.1 Wafer separation . . . . .	142	—
6.3.4.7.2 Device mounting . . . . .	142	—
6.3.4.7.3 Passivation . . . . .	142	—
6.3.4.7.4 Encapsulation . . . . .	143	—
References for 6.3.4.5–6.3.4.7 . . . . .	143	—
<b>6.4 II–VI compounds (Wide gap semiconductors) (R. HELBIG) . . . . .</b>	<b>145</b>	—
<b>6.4.1 Technological data . . . . .</b>	<b>145</b>	—
6.4.1.1 Heat of formation, entropy, free energy of formation and va- pour pressure . . . . .	145	378
6.4.1.2 Phase diagrams of binary systems . . . . .	146	378 ff.
6.4.1.3 Solid intercompound solutions . . . . .	147	—
<b>6.4.2 Crystal growth . . . . .</b>	<b>147</b>	—
6.4.2.1 Vapour phase growth . . . . .	147	—
6.4.2.2 Liquid phase growth . . . . .	151	—
6.4.2.3 Solid phase growth . . . . .	153	—
6.4.2.4 Other methods . . . . .	154	—
<b>6.4.3 Characterization of the crystals . . . . .</b>	<b>154</b>	—
<b>6.4.4 Device technology . . . . .</b>	<b>154</b>	—
6.4.4.0 Basic device structures . . . . .	154	—
6.4.4.0.1 Application of mechanical properties . . . . .	154	379 ff.
6.4.4.0.2 Application of electrical properties . . . . .	157	381
6.4.4.0.3 Gas detectors . . . . .	161	382
6.4.4.0.4 Application of optical properties . . . . .	161	382 ff.
6.4.4.1 Diffusion . . . . .	168	385 ff.
6.4.4.2 Ion implantation . . . . .	176	—
6.4.4.3 Epitaxy . . . . .	181	—
6.4.4.4 Etching processes . . . . .	188	—
6.4.4.5 Contact fabrication . . . . .	189	—
References for 6.4 . . . . .	192	—
<b>6.5 II–VI compounds (Zero gap and narrow gap semiconductors) (H. MAIER) . . . . .</b>	<b>211</b>	—
<b>6.5.1 Technological data . . . . .</b>	<b>211</b>	—
6.5.1.1 Crystal structure and lattice parameters . . . . .	211	—
6.5.1.1.1 Binary compounds . . . . .	211	—
6.5.1.1.2 Pseudobinary alloys . . . . .	212	—

	Data	Figures
6.5.1.2 Physical data related to material and device technology . . . . .	213	390
6.5.1.3 Phase diagrams: $T-x$ projections . . . . .	214	—
6.5.1.3.1 Binary systems . . . . .	214	390
6.5.1.3.2 Pseudobinary alloys . . . . .	215	390 ff.
6.5.1.4 Phase diagrams: $T-p$ projections . . . . .	215	—
6.5.1.4.1 Binary compounds . . . . .	215	391 ff.
6.5.1.4.2 Pseudobinary alloys . . . . .	215	392 ff.
6.5.1.5 Thermodynamic data of binary compounds and pseudobinary alloys . . . . .	216	—
6.5.1.6 Homogeneity range (solidus field) . . . . .	217	393
<b>6.5.2 Crystal growth . . . . .</b>	<b>217</b>	—
6.5.2.1 Vapour phase growth . . . . .	217	—
6.5.2.2 Melt and solution growth . . . . .	218	—
6.5.2.2.1 Bridgman growth . . . . .	218	—
6.5.2.2.2 Melt zone and solution zone growth . . . . .	218	393
6.5.2.2.3 Growth and recrystallization from slush . . . . .	219	—
6.5.2.2.4 Growth under microgravity conditions . . . . .	219	—
6.5.2.3 Solid state recrystallization . . . . .	220	393 ff.
6.5.2.4 Thin film deposition and epitaxy . . . . .	220	—
6.5.2.4.1 Vacuum evaporation, RF-sputtering, chemical deposition . . . . .	220	—
6.5.2.4.2 Vapour phase epitaxy . . . . .	222	394
6.5.2.4.3 Liquid phase epitaxy . . . . .	223	395 ff.
6.5.2.5 Post-growth annealing procedures . . . . .	224	—
<b>6.5.3 Characterization of crystal properties . . . . .</b>	<b>224</b>	—
6.5.3.1 Metallurgical properties . . . . .	224	—
6.5.3.2 Surface properties . . . . .	226	—
6.5.3.3 Defect and impurity doping . . . . .	226	—
6.5.3.4 Electrical and galvanomagnetic properties . . . . .	229	—
<b>6.5.4 Device technology . . . . .</b>	<b>229</b>	—
6.5.4.1 Basic device structures . . . . .	230	396 ff.
6.5.4.2 Etching and polishing processes . . . . .	231	—
6.5.4.3 pn-junction formation . . . . .	232	—
6.5.4.4 Metal contacts . . . . .	234	—
6.5.4.5 Passivation . . . . .	234	—
References for 6.5 . . . . .	236	—
<b>7 Non-tetrahedrally bonded semiconductors . . . . .</b>	<b>245</b>	—
<b>7.1 IV–VI compounds (J. BAARS)</b> . . . . .	<b>245</b>	—
<b>7.1.1 Technological data . . . . .</b>	<b>245</b>	—
7.1.1.1 Selected thermodynamic data . . . . .	245	—
7.1.1.2 Phase diagrams . . . . .	245	—
7.1.1.2.1 $T-x$ phase diagrams of binary systems . . . . .	245	399 ff.
7.1.1.2.2 $T-x$ phase diagrams of ternary systems . . . . .	248	399 ff.
7.1.1.2.3 $p-T$ phase diagrams . . . . .	251	400 ff., 411 ff.
7.1.1.3 Crystal structure, lattice parameters, energy gaps, and dielectric constants . . . . .	254	—
7.1.1.3.1 Solid solutions of monochalcogenides . . . . .	255	—
7.1.1.3.2 Solid solutions of heterovalent chalcogenides . . . . .	258	417 ff.
<b>7.1.2 Crystal growth . . . . .</b>	<b>259</b>	—
<b>7.1.3 Characterization of crystal properties . . . . .</b>	<b>259</b>	—

	Data	Figures
<b>7.1.4 Device technology . . . . .</b>	259	—
7.1.4.0 Basic device structure . . . . .	259	414
7.1.4.1 Diffusion . . . . .	266	—
7.1.4.1.1 Selfdiffusion and interdiffusion of constituents . . . . .	404, 410, 414 ff.	—
7.1.4.1.2 Impurity diffusion . . . . .	272	419
7.1.4.2 Epitaxy . . . . .	274	419
References for 7.1 . . . . .	285	—
<b>7.2 Mercury iodide (P. GLASOW, E. TOMZIG) . . . . .</b>	292	—
<b>7.2.1 Technological data . . . . .</b>	292	—
7.2.1.1 Phase diagrams of $HgI_2$ . . . . .	292	420
7.2.1.2 Vapour pressure and rate of evaporation . . . . .	292	—
<b>7.2.2 Crystal growth . . . . .</b>	292	—
7.2.2.1 Synthesis . . . . .	293	—
7.2.2.2 Purification . . . . .	293	—
7.2.2.3 Setting the $Hg/I_2$ ratio . . . . .	293	—
7.2.2.4 Doping . . . . .	293	—
7.2.2.5 Growth of crystals . . . . .	293	420
7.2.2.5.1 Growth from solutions . . . . .	293	420 ff.
7.2.2.5.2 Growth from the vapour phase . . . . .	298	422
<b>7.2.3 Characterization of crystal properties . . . . .</b>	299	—
<b>7.2.4 Device technology . . . . .</b>	303	—
7.2.4.0 Introduction . . . . .	303	423
7.2.4.1 Wafer preparation . . . . .	304	—
7.2.4.2 Polishing and etching . . . . .	305	—
7.2.4.3 Contact fabrication . . . . .	305	—
7.2.4.4 Encapsulation . . . . .	305	—
References for 7.2 . . . . .	305	—
<b>7.3 Selenium (K. KASSEL) . . . . .</b>	308	—
<b>7.3.1 Technological data . . . . .</b>	308	—
7.3.1.1 Phase diagrams . . . . .	308	424
7.3.1.2 Properties of the melt . . . . .	308	424
7.3.1.3 Properties of the vapour . . . . .	308	—
7.3.1.3.1 Vapour pressure . . . . .	308	—
7.3.1.3.2 Molecular composition of Se vapour . . . . .	309	424
7.3.1.4 Amorphous Se . . . . .	309	—
7.3.1.4.1 Structure . . . . .	309	—
7.3.1.4.2 Glass transition temperature ( $T_g$ ) . . . . .	310	425
7.3.1.4.3 Viscosity . . . . .	310	425
7.3.1.4.4 Microhardness . . . . .	310	425
7.3.1.4.5 Structural relaxation . . . . .	310	425
<b>7.3.2 Crystal growth . . . . .</b>	310	—
7.3.2.0 Introductory remarks . . . . .	310	—
7.3.2.1 Crystallization of amorphous Se . . . . .	311	—
7.3.2.2 Se—Te alloys . . . . .	311	426
7.3.2.3 Se—As alloys . . . . .	311	—
7.3.2.4 Cl-doped Se . . . . .	311	—
7.3.2.5 Recrystallization . . . . .	311	—
<b>7.3.3 Characterization of crystal properties . . . . .</b>	312	—
7.3.3.1 Amorphous Se . . . . .	312	—
7.3.3.1.1 Electrical properties . . . . .	312	425 ff.
7.3.3.1.2 Optical properties . . . . .	313	425 ff.

	Data	Figures
7.3.3.2 Trigonal Se . . . . .	314	—
7.3.3.2.1 Electrical properties . . . . .	314	428
7.3.3.2.2 Optical properties . . . . .	314	428 ff.
7.3.3.3 Polycrystalline Se . . . . .	314	429
<b>7.3.4 Device technology . . . . .</b>	<b>314</b>	—
7.3.4.1 Photoreceptors in electrophotography . . . . .	314	—
7.3.4.1.1 Substrate materials . . . . .	314	—
7.3.4.1.2 Coating . . . . .	314	428 ff.
7.3.4.2 Selenium rectifiers . . . . .	315	—
7.3.4.2.1 Rectifier plates . . . . .	315	429
7.3.4.2.2 Rectifier devices . . . . .	316	—
References for 7.3 . . . . .	316	—

