

Contents

1	Introduction (P.G. KLEMENS)	1
1.1	General remarks	1
1.2	List of symbols and abbreviations	4
2	Thermal conductivity of pure metals (G.K. WHITE)	6
2.1	Thermal conductivity at 273...300 K	6
2.2	Thermal conductivity above 50 K	10
	Ac (actinium)	10
	Ag (silver)	11
	Al (aluminum)	12
	Am (americium)	12
	As (arsenic)	12
	Au (gold)	13
	Ba (barium)	14
	Be (beryllium)	14
	Bi (bismuth)	15
	Ca (calcium)	15
	Cd (cadmium)	16
	Ce (cerium)	17
	Co (cobalt)	17
	Cr (chromium)	18
	Cs (cesium)	19
	Cu (copper)	19
	Dy (dysprosium)	20
	Er (erbium)	21
	Eu (europium)	22
	Fe (iron)	22
	Ga (gallium)	24
	Gd (gadolinium)	24
	Hf (hafnium)	25
	Hg (mercury)	26
	Ho (holmium)	26
	In (indium)	27
	Ir (iridium)	28
	K (potassium)	29
	La (lanthanum)	29
	Li (lithium)	30
	Lu (lutetium)	30
	Mg (magnesium)	31
	Mn (manganese)	32
	Mo (molybdenum)	32
	Na (sodium)	33
	Nb (niobium)	34
	Nd (neodymium)	35
	Ni (nickel)	36
	Np (neptunium)	37
	Os (osmium)	37
	Pa (protactinium)	37
	Pb (lead)	38
	Pd (palladium)	39
	Pm (promethium)	39
	Po (polonium)	39
	Pr (praseodymium)	40
	Pt (platinum)	41
	Pu (plutonium)	42
	Rb (rubidium)	43
	Re (rhenium)	44
	Rh (rhodium)	45
	Ru (ruthenium)	46
	Sb (antimony)	47
	Sc (scandium)	47
	Sm (samarium)	48
	Sn (tin)	49
	Sr (strontium)	50
	Ta (tantalum)	50
	Tb (terbium)	52
	Tc (technetium)	53
	Th (thorium)	53
	Ti (titanium)	54
	Tl (thallium)	56
	Tm (thulium)	56
	U (uranium)	57
	V (vanadium)	58
	W (tungsten)	59
	Y (yttrium)	60
	Yb (ytterbium)	61
	Zn (zinc)	61
	Zr (zirconium)	63
2.3	Thermal conductivity at low temperatures	64
	Ag (silver)	65
	Al (aluminum)	66
	Au (gold)	67
	Ba (barium)	68
	Be (beryllium)	68
	Ca (calcium)	68
	Cd (cadmium)	68
	Ce (cerium)	68
	Co (cobalt)	68
	Cr (chromium)	70
	Cs (cesium)	70
	Cu (copper)	70
	Dy (dysprosium)	72
	Er (erbium)	73
	Eu (europium)	74
	Fe (iron)	74

Ga (gallium)	75	Pu (plutonium)	90
Gd (gadolinium)	76	Rb (rubidium)	91
Hf (hafnium)	76	Re (rhenium)	92
Hg (mercury)	76	Rh (rhodium)	93
Ho (holmium)	78	Ru (ruthenium)	93
In (indium)	79	Sc (scandium)	94
Ir (iridium)	80	Sm (samarium)	94
K (potassium)	80	Sn (tin)	95
La (lanthanum)	81	Sr (strontium)	96
Li (lithium)	81	Ta (tantalum)	96
Lu (lutetium)	82	Tb (terbium)	97
Mg (magnesium)	82	Tc (technetium)	97
Mn (manganese)	83	Th (thorium)	98
Mo (molybdenum)	84	Ti (titanium)	99
Na (sodium)	83	Tl (thallium)	100
Nb (niobium)	85	Tm (thulium)	101
Nd (neodymium)	86	U (uranium)	101
Ni (nickel)	86	V (vanadium)	102
Os (osmium)	86	W (tungsten)	102
Pb (lead)	88	Y (yttrium)	104
Pd (palladium)	89	Yb (ytterbium)	104
Pr (praseodymium)	90	Zn (zinc)	105
Pt (platinum)	90	Zr (zirconium)	106
2.4 Lorenz ratios of metallic elements at intermediate and high temperatures	107		
2.5 References for 2	118		
3 Thermal conductivity of alloys	126		
3.1 Introduction (P.G. KLEMENS, G. NEUER)	126		
3.1.1 General remarks	126		
3.1.2 Estimation method for alloys	126		
3.1.3 Comments on the presentation of data	129		
3.1.4 References for 3.1	131		
3.2 Data at low temperatures ($T < 100$ K) (P.G. KLEMENS)	132		
3.2.1 Binary alloys	132		
3.2.1.1 Ag-based alloys	132		
Ag-Cd (silver-cadmium)	132		
Ag-Mn (silver-manganese)	136		
Ag-Pd (silver-palladium)	134		
Ag-Sb (silver-antimony)	136		
Further Ag-based alloys	137		
3.2.1.2 Al-based alloys	138		
Al-Mg (aluminum-magnesium)	138		
Further Al-based alloys	138		
3.2.1.3 Au-based alloys	139		
Au-Ag (gold-silver)	139		
Au-Co (gold-cobalt)	139		
Au-Cr (gold-chromium)	139		
Au-Cu (gold-copper)	140		
Au-Pd (gold-palladium)	140		
Au-Pt (gold-platinum)	140		
3.2.1.4 Cr-based alloys	141		
Cr-Fe (chromium-iron)	141		
Cr-Mo (chromium-molybdenum)	143		
Cr-V (chromium-vanadium)	144		
3.2.1.5 Cu-based alloys	144		
Cu-Au (copper-gold)	144		
Cu-Be (copper-beryllium)	146		
Cu-Cr (copper-chromium)	146		

Cu-Ge (copper-germanium)	147
Cu-In (copper-indium)	147
Cu-Ni (copper-nickel)	148
Cu-Pd (copper-palladium)	149
Cu-Pt (copper-platinum)	149
Cu-Si (copper-silicon)	150
Cu-Sn (copper-tin)	150
Cu-Te (copper-tellurium)	151
Cu-Zn (copper-zinc)	151
Brass	152
Further Cu-based alloys	153
3.2.1.6 Fe-based alloys	153
Fe-Al (iron-aluminum)	153
Fe-Cr (iron-chromium)	153
Fe-Ni (iron-nickel)	153
3.2.1.7 Ni-based alloys	154
Ni-Cu (nickel-copper)	154
Commercial Ni alloys	155
3.2.1.8 Pd-based alloys	157
Pd-Ag (palladium-silver)	157
Pd-Cu (palladium-copper)	158
3.2.1.9 Sn-based alloys	159
Sn-Bi (tin-bismuth)	159
Sn-Cd (tin-cadmium)	159
Sn-In (tin-indium)	160
3.2.1.10 Ti-based alloys	161
Ti-Nb (titanium-niobium)	161
Ti-Ni (titanium-nickel)	161
Further Ti-based alloys	162
3.2.1.11 Steels	164
Mild steel (high carbon content)	164
Mn steel	164
Ni steel	165
Stainless steel	166
3.2.1.12 Miscellaneous alloys	167
Be-Mg (beryllium-magnesium)	167
Hf-Zr (hafnium-zirconium)	168
In-Pb (indium-lead)	168
Pb-Bi (lead-bismuth)	169
Pb-Sn (lead-tin)	169
Pt-Au (platinum-gold)	170
3.2.2 References for 3.2	170
3.3 Data above 100 K (G. NEUER)	172
3.3.1 Binary alloys	172
3.3.1.1 Ag-based alloys	172
Ag-Au (silver-gold)	172
Ag-Cd (silver-cadmium)	174
Ag-In (silver-indium)	175
Ag-Pd (silver-palladium)	176
Ag-Pt (silver-platinum)	180
Ag-Zn (silver-zinc)	180
3.3.1.2 Al-based alloys	181
Al-Cu (aluminum-copper)	181
Al-Fe (aluminum-iron)	184
Al-Mg (aluminum-magnesium)	186
Al-Mn (aluminum-manganese)	188
Al-Si (aluminum-silicon)	188

3.3.1.3	Au-based alloys	189
	Au-Ag (gold-silver), see Ag-Au	
	Au-Cd (gold-cadmium)	189
	Au-Cu (gold-copper)	190
	Au-Pd (gold-palladium)	192
	Au-Pt (gold-platinum)	195
	Au-Zn (gold-zinc)	195
3.3.1.4	Bi-based alloys	196
	Bi-In (bismuth-indium)	196
	Bi-Pb (bismuth-lead)	196
	Bi-Sb (bismuth-antimony)	198
	Bi-Sn (bismuth-tin)	199
	Bi-Tl (bismuth-thallium)	199
3.3.1.5	Cd-based alloys	200
	Cd-Sb (cadmium-antimony)	200
	Cd-Sn (cadmium-tin), see Sn-Cd	
3.3.1.6	Cu-based alloys	200
	Cu-Al (copper-aluminum), see Al-Cu	
	Cu-As (copper-arsenic)	200
	Cu-Au (copper-gold), see Au-Cu	
	Cu-Cd (copper-cadmium)	201
	Cu-Cr (copper-chromium)	201
	Cu-Fe (copper-iron)	202
	Cu-Mg (copper-magnesium), see Mg-Cu	
	Cu-Mn (copper-manganese)	202
	Cu-Ni (copper-nickel)	203
	Cu-P (copper-phosphorus)	210
	Cu-Pd (copper-palladium)	211
	Cu-Sb (copper-antimony)	212
	Cu-Sn (copper-tin)	212
	Cu-Zn (copper-zinc)	215
3.3.1.7	Fe-based alloys	220
	Fe-Al (iron-aluminum), see Al-Fe	
	Fe-Cr (iron-chromium)	220
	Fe-Mn (iron-manganese)	220
	Fe-Mo (iron-molybdenum)	221
	Fe-Ni (iron-nickel)	222
	Fe-Ru (iron-ruthenium)	225
	Fe-Si (iron-silicon)	226
	Fe-Ti (iron-titanium)	227
	Fe-V (iron-vanadium)	228
	Fe-W (iron-tungsten)	228
3.3.1.8	K-based-alloys	229
	K-Cs (potassium-cesium), see Cs-K	
	K-Na (potassium-sodium)	229
3.3.1.9	Mg-based alloys	232
	Mg-Al (magnesium-aluminum), see Al-Mg	
	Mg-Ca (magnesium-calcium)	232
	Mg-Cd (magnesium-cadmium)	232
	Mg-Ce (magnesium-cerium)	233
	Mg-Cu (magnesium-copper)	234
	Mg-Mn (magnesium-manganese)	234
	Mg-Ni (magnesium-nickel)	235
	Mg-Si (magnesium-silicon)	235
	Mg-Zn (magnesium-zinc)	236
3.3.1.10	Mo-based alloys	236
	Mo-Ni (molybdenum-nickel), see Ni-Mo	
	Mo-Ti (molybdenum-titanium)	236
	Mo-W (molybdenum-tungsten)	237

3.3.1.11	Na-based alloys	238
	Na-Hg (sodium-mercury), see Hg-Na	
	Na-K (sodium-potassium), see K-Na	
3.3.1.12	Nb-based alloys	238
	Nb-Mo (niobium-molybdenum)	238
	Nb-U (niobium-uranium)	238
	Nb-W (niobium-tungsten)	239
3.3.1.13	Ni-based alloys	240
	Ni-Cr (nickel-chromium)	240
	Ni-Cu (nickel-copper), see Cu-Ni	
	Ni-Fe (nickel-iron), see Fe-Ni	
	Ni-Mn (nickel-manganese)	241
	Ni-Mo (nickel-molybdenum)	242
	Ni-Re (nickel-rhenium)	242
3.3.1.14	Pb-based alloys	243
	Pb-Bi (lead-bismuth), see Bi-Pb	
	Pb-Sb (lead-antimony)	243
3.3.1.15	Pd-based alloys	243
	Pd-Ag (palladium-silver), see Ag-Pd	
	Pd-Au (palladium-gold), see Au-Pd	
	Pd-Cu (palladium-copper), see Cu-Pd	
	Pd-Pt (palladium-platinum)	243
3.3.1.16	Pt-based alloys	244
	Pt-Au (platinum-gold), see Au-Pt	
	Pt-Pd (platinum-palladium), see Pd-Pt	
	Pt-Rh (platinum-rhodium)	244
	Pt-Ru (platinum-ruthenium)	244
3.3.1.17	Pu-based alloys	245
	Pu-Al (plutonium-aluminum)	245
	Pu-Fe (plutonium-iron)	245
	Pu-Ga (plutonium-gallium)	245
3.3.1.18	Sb-based alloys	246
	Sb-Bi (antimony-bismuth), see Bi-Sb	
	Sb-Cd (antimony-cadmium), see Cd-Sb	
	Sb-Cu (antimony-copper), see Cu-Sb	
3.3.1.19	Sn-based alloys	246
	Sn-Bi (tin-bismuth), see Bi-Sn	
	Sn-Cd (tin-cadmium)	246
	Sn-Cu (tin-copper), see Cu-Sn	
	Sn-Pb (tin-lead)	247
	Sn-Tl (tin-thallium)	248
	Sn-Zn (tin-zinc)	248
3.3.1.20	Ta-based alloys	248
	Ta-Nb (tantalum-niobium)	248
	Ta-W (tantalum-tungsten)	249
3.3.1.21	Ti-based alloys	251
	Ti-Al (titanium-aluminum)	251
	Ti-Mn (titanium-manganese)	252
3.3.1.22	U-based alloys	252
	U-Al (uranium-aluminum)	252
	U-Cr (uranium-chromium)	252
	U-Mg (uranium-magnesium)	253
	U-Mo (uranium-molybdenum)	254
	U-Nb (uranium-niobium), see Nb-U	
	U-V (uranium-vanadium)	255
	U-Zr (uranium-zirconium)	255

3.3.1.23 W-based alloys	256
W-Cu (tungsten-copper)	256
W-Mo (tungsten-molybdenum), see Mo-W	
W-Re (tungsten-rhenium)	257
3.3.1.24 Zr-based alloys	259
Zr-Nb (zirconium-niobium)	259
Zr-Sn (zirconium-tin)	260
Zr-Ta (zirconium-tantalum)	262
Zr-U (zirconium-uranium), see U-Zr	
3.3.1.25 Miscellaneous alloys	263
Be-Al (beryllium-aluminum)	263
Cs-K (cesium-potassium)	263
Hf-Zr (hafnium-zirconium)	264
Hg-Na (mercury-sodium)	265
Li-Na (lithium-sodium)	266
Rb-Cs (rubidium-cesium)	266
Th-U (thorium-uranium)	267
Zn-Al (zinc-aluminum)	267
3.3.2 References for 3.3.1	267
3.3.3 Multiple nonferrous alloys	270
3.3.3.1 Al-based alloys	270
Al-Cu-X (see also Cu-Al-X)	270
Al-Fe-X	275
Al-Mg-X (see also Mg-Al-X)	276
Al-Mn-X	278
Al-Si-X	278
Al-Ti-X (see also Ti-Al-X)	280
Al-Zn-X (see also Zn-Al-X)	280
3.3.3.2 Co-based alloys	283
Co-Cr-X	283
3.3.3.3 Cu-based alloys	284
Cu-Al-X (see also Al-Cu-X)	284
Cu-Be-X	285
Cu-Co-X	285
Cu-Cr-X	286
Cu-Mn-X	286
Cu-Ni-X (see also Ni-Cu-X)	287
Cu-Pb-X	294
Cu-Sn-X	294
Cu-Zn-X	296
3.3.3.4 Mg-based alloys	298
Mg-Ag-X	298
Mg-Al-X (see also Al-Mg-X)	298
Mg-Ce-X	299
Mg-Co-X	300
Mg-Cu-X	301
Mg-Ni-X	301
Mg-Th-X	301
Mg-Zn-X	302
3.3.3.5 Mn-based alloys	303
Mn-Fe-X	303
3.3.3.6 Nb-based alloys	304
Nb-Mo-X	304
Nb-Ta-X (see also Ta-Nb-X)	304
Nb-Ti-X	305
Nb-W-X	305
Nb-Zr-X	306

3.3.3.7	Ni-based alloys	306
	Ni-Al-X	306
	Ni-Co-X	307
	Ni-Cr-X	308
	Ni-Cu-X (see also Cu-Ni-X)	317
	Ni-Fe-X	318
	Ni-Mn-X	320
	Ni-Mo-X	320
3.3.3.8	Pd-based alloys	321
	Pd-Pt-X	321
3.3.3.9	Sn-based alloys	322
	Sn-Sb-X	322
3.3.3.10	Ta-based alloys	322
	Ta-Nb-X (see also Nb-Ta-X)	322
	Ta-W-X	323
3.3.3.11	Ti-based alloys	324
	Ti-Al-X (see also Al-Ti-X)	324
	Ti-Cr-X	328
	Ti-V-X	329
	Ti-Zr-X	329
3.3.3.12	U-based alloys	330
	U-Mo-X	330
	U-Zr-X (see also Zr-U-X)	331
3.3.3.13	W-based alloys	331
	W-Ni-X	331
3.3.3.14	Zn-based alloys	332
	Zn-Al-X (see also Al-Zn-X)	332
3.3.3.15	Zr-based alloys	332
	Zr-Al-X	332
	Zr-Sn-X	333
	Zr-U-X (see also U-Zr-X)	333
3.3.4	Multiple ferrous alloys and steels	334
3.3.4.1	Fe-Cu-X alloys	334
3.3.4.2	Fe-Mn-X alloys	334
3.3.4.3	Fe-Ni-X alloys	335
3.3.4.4	Fe-Si-X alloys	338
3.3.4.5	Unalloyed and low alloyed cast irons	338
3.3.4.6	High alloyed cast irons	346
3.3.4.7	Unalloyed steels	348
3.3.4.8	Low alloyed steels	353
3.3.4.9	High alloyed steels	358
	Cr steels	358
	Cr-Al steels	365
	Cr-Co steels	366
	Cr-Mn steels (see also Mn-Cr steels)	366
	Cr-Mo steels (see also Mo-Cr steels)	368
	Cr-Ni steels (see also Ni-Cr steels)	370
	Cr-Si steels	388
	Mn-Cr steels (see also Cr-Mn steels)	389
	Ni steels	390
	Ni-Co steels	390
	Ni-Cr steels (see also Cr-Ni steels)	391
	Mn-Ni steels	394
	Mo-Cr steels (see also Cr-Mo steels)	395
	W-Co steels	395
	W-Cr steels	396
	W-Mo steels	398
3.3.5	References for 3.3.3 and 3.3.4	399

4 Thermal conductivity of pure semimetals and their dilute alloys (C. UHER)	402
4.1 Introduction	402
4.2 Group V semimetals	405
4.2.1 Thermal conductivity of As, Bi and Sb at room temperature	405
4.2.2 Temperature dependence of thermal conductivity of As, Bi and Sb	406
4.2.3 Thermal conductivity of low concentration alloys of As, Bi and Sb	420
4.3 Graphite	426
4.3.1 Thermal conductivity of graphite at room temperature	426
4.3.2 Temperature dependence of thermal conductivity of graphite	430
4.3.3 Thermal conductivity of boron-doped graphite, neutron irradiated graphite, and graphite intercalation compounds	440
4.4 References for 4	445
5 The effect of pressure on the thermal transport properties of pure metals and alloys (B. SUNDQVIST)	449
5.1 Introduction	449
5.2 Data for pure metals and alloys	450
Ag (silver)	450
Al (aluminum)	451
Au (gold)	451
Bi (bismuth)	452
Cd (cadmium)	452
Cu (copper)	453
Fe (iron)	453
Gd (gadolinium)	454
Hg (mercury)	454
Mg (magnesium)	455
Ni (nickel)	455
Pb (lead)	456
Pd (palladium)	457
Pt (platinum)	457
Sb (antimony)	457
Sn (tin)	457
Zn (zinc)	458
AuCu	458
AuCu ₃	459
Further alloys (brass, manganin, Sn _x Pb _y)	459
5.3 References for 5	460