

CONTENTS

Foreword	v
Preface	ix
PART ONE. Heat Treatment of Steel	
<i>by Norman N. Brown</i>	1
PART TWO. Casting	
2.1 Sand Casting <i>by E. J. Wellauer</i>	15
2.2 Centrifugal Casting <i>by Charles K. Denoho</i>	19
2.3 Permanent-mold Casting of Aluminum <i>by J. Frank Seeley</i>	22
2.4 Permanent-mold Casting of Gray Iron <i>by Edward C. Hoenicke</i>	26
2.5 Die Casting <i>by C. R. Maxon and G. L. Werley</i> Die Casting of Zinc Alloys <i>by E. H. Kelton</i>	29 32
2.6 Plaster-mold Casting <i>by W. G. Wilkins</i>	34
2.7 Investment Casting <i>by Rawson L. Wood</i>	38
PART THREE. Hot Working	
3.1 Extrusion of Aluminum <i>by F. W. Boynton</i>	49
3.2 Extrusion of Magnesium Alloys <i>by A. W. Winston</i>	59
3.3 Extrusion of Copper-base Alloys <i>by John R. Freeman, Jr.</i>	63
3.4 Forging <i>by Waldemar Naujoks</i>	66
3.5 Electric-resistance Upsetting <i>developed at Thompson Products, Inc., West Coast Plant</i>	75
3.6 Cored Forging <i>by National Cored Forgings Company, Inc.</i>	78
3.7 Hot Forming, Bending, and Drawing <i>by M. B. Hammond</i>	81

PART FOUR. Cold Working

4.1	Cold Drawing <i>by Julius E. Graf</i>	85
4.2	Cold Heading <i>by John S. Davey</i>	91
4.3	Thread and Form Rolling <i>by C. T. Appleton</i>	93
4.4	Metal Spinning <i>by Frederic L. Banta</i>	109
4.5	Stamping and Drawing <i>by R. W. Strout</i>	113
	Stamping Design Tips <i>by Roger W. Bolz</i>	125
4.6	Rubber Hydropress Forming <i>by J. S. Corral</i>	128
4.7	Stretch Forming <i>by J. S. Corral</i>	133
4.8	Drop-hammer Forming <i>by B. F. Raynes</i>	142
4.9	Press-brake Forming <i>by W. Earl Peters</i>	147
4.10	Cold Bending of Shapes <i>by E. J. De Witt and F. D. Alexander</i>	153
	Roll Bending <i>by W. C. Tucker</i>	161
4.11	Cold-roll Forming <i>by Richard T. Angel</i>	167
4.12	Wire Forming <i>by Ronald F. Pond</i>	178

PART FIVE. Powder Metallurgy

	<i>by Irving J. Donahue</i>	181
5.1	Powdered-metal Friction Material <i>by The Engineering Staff of The S. K. Wellman Company</i>	187

PART SIX. Welding and Cutting

6.1	Flame Cutting <i>by Air Reduction Company and Lukens Steel Company</i>	195
6.2	Welding Processes <i>by Helmut Thielsch and L. K. Dawson</i>	204
6.3	Design for Welding <i>by Leonard Pompa</i>	255
6.4	Resistance Welding <i>by Wallace A. Stanley</i>	274

6.5	Furnace Brazing <i>by C. L. West</i>	327
6.6	Soldering <i>by Helmut Thielsch</i>	342
6.7	Metallizing <i>by H. S. Ingham</i>	349
PART SEVEN. Machining		
	<i>by Roger W. Bolz</i>	359
PART EIGHT. Finishing		
8.1	Cleaning of Metals <i>by P. N. Burkard</i>	381
8.2	Barrel Tumbling <i>by C. O. Furbish</i>	391
8.3	Brushing, Polishing, and Buffing <i>by V. K. Charvat and R. C. Saseva</i>	395
8.4	Coating and Protection <i>by Lorraine R. Voight</i>	405
PART NINE. Electroforming		
	<i>by S. Fialkoff, H. Levi, and D. M. Manley</i>	421
INDEX		425