

Contents

1 Lasers and Laser Radiation

| | | |
|---------|-------------------------------|----|
| 1.1. | Introduction | 1 |
| 1.2. | Laser Sources | 1 |
| 1.2.1. | Ruby Laser | 1 |
| 1.2.2. | Nd-YAG Laser | 4 |
| 1.2.3. | Nd-Glass Laser | 6 |
| 1.2.4. | Tunable Infrared Diode Lasers | 10 |
| 1.2.5. | Helium-Neon Laser | 12 |
| 1.2.6. | Argon and Krypton Ion Lasers | 15 |
| 1.2.7. | Helium-Cadmium Laser | 18 |
| 1.2.8. | CO ₂ Laser | 19 |
| 1.2.9. | Rare Gas Halide Lasers | 26 |
| 1.2.10. | Dye Lasers | 27 |
| 1.2.11. | Stimulated Raman Scattering | 36 |
| 1.3. | Laser Radiation | 37 |
| 1.3.1. | Monochromaticity | 38 |
| 1.3.2. | Beam Shape | 40 |
| 1.3.3. | Beam Divergence | 43 |
| 1.3.4. | Brightness | 44 |
| 1.3.5. | Focusing of Laser Radiation | 45 |
| 1.3.6. | Coherence | 49 |
| 1.4. | Lens Aberrations | 50 |
| 1.4.1. | Spherical Aberration | 50 |
| 1.4.2. | Coma | 50 |
| 1.4.3. | Astigmatism | 51 |
| 1.4.4. | Field Curvature | 51 |
| 1.4.5. | Distortion | 51 |
| 1.5. | Window Materials | 51 |
| 1.6. | Mirrors and Polarizers | 54 |
| 1.7. | Q-Switching | 57 |
| 1.7.1. | Acousto-Optical Q-Switches | 57 |
| 1.7.2. | Electro-Optical Q-Switches | 59 |
| 1.7.3. | Passive Q-Switching | 59 |

| | | |
|-------|--|-----|
| 1.8. | Frequency Conversion | 60 |
| 1.9. | Mode Locking | 63 |
| 1.10. | Detectors and Power Meters | 63 |
| | 1.10.1. Power Meters | 64 |
| | 1.10.2. Radiation Detectors | 65 |
| | | |
| 2.1. | Absorption of Laser Radiation by Metals | 69 |
| 2.2. | Absorption of Laser Radiation by Semiconductors and Insulators | 78 |
| 2.3. | Thermal Constants | 83 |
| 2.4. | Laser Drilling: Heat Transfer | 85 |
| | 2.4.1. Heating without Change of Phase | 85 |
| | 2.4.2. Heating with Change of Phase | 98 |
| | 2.4.3. Experimental | 104 |
| 2.5. | Welding | 111 |
| | 2.5.1. Heat Transfer—Penetration Welding | 111 |
| | 2.5.2. Heat Transfer—Conduction Welding | 116 |
| | 2.5.3. Welding with Multikilowatt Lasers | 120 |
| | 2.5.4. Welding with Low-Power Lasers | 128 |
| | 2.5.5. Laser Spot Welding | 130 |
| 2.6. | Cutting | 132 |
| | 2.6.1. Heat Transfer | 132 |
| | 2.6.2. Cutting Metals | 134 |
| | 2.6.3. Cutting Nonmetals | 137 |
| | 2.6.4. Scribing and Controlled Fracture | 141 |
| 2.7. | Micromachining | 141 |
| | 2.7.1. Resistor Trimming | 142 |
| | 2.7.2. Machining of Conductor Patterns | 145 |
| | 2.7.3. Fabrication of Gap Capacitors | 148 |
| | 2.7.4. Image Recording | 148 |
| | 2.7.5. Laser Marking | 152 |
| | 2.7.6. Micromachining—Thermal Considerations | 153 |
| 2.8. | Surface Hardening | 158 |
| 2.9. | Surface Melting, Alloying, and Cladding | 162 |
| 2.10. | Surface Cleaning | 163 |
| 2.11. | Crystal Growth | 166 |
| 2.12. | Optical Fiber Splicing | 167 |
| | 2.12.1. Optical Fiber—End Preparation | 167 |
| | 2.12.2. Optical Fiber—Drawing | 169 |
| 2.13. | Laser Deposition of Thin Films | 171 |
| | 2.13.1. Evaporation | 171 |
| | 2.13.2. Electroplating | 172 |
| | 2.13.3. Chemical Vapor Deposition | 173 |
| | 2.13.4. Photodeposition and Photoetching | 175 |

3 Laser Processing of Semiconductors

| | | |
|------|---|-----|
| 3.1. | Introduction | 177 |
| 3.2. | Annealing | 177 |
| 3.3. | Annealing—CW Lasers | 184 |
| 3.4. | Recrystallization | 186 |
| 3.5. | Silicide Formation | 187 |
| 3.6. | Ohmic Contacts and Junction Formation | 190 |
| 3.7. | Device Fabrication | 191 |
| 3.8. | Electrical Connections on Integrated Circuits | 193 |
| 3.9. | Monolithic Displays | 193 |

4 Chemical Processing

| | | |
|---------|--|-----|
| 4.1. | Introduction | 195 |
| 4.2. | Schemes for Laser Isotope Separation | 195 |
| 4.3. | The Enrichment Factor | 197 |
| 4.4. | Laser-Induced Reaction | 197 |
| 4.5. | Single-Photon Predissociation | 202 |
| 4.6. | Two-Photon Dissociation | 207 |
| 4.7. | Photoisomerization | 209 |
| 4.8. | Two-Step Photoionization | 211 |
| 4.9. | Photodeflection | 214 |
| 4.10. | Multiphoton Dissociation | 216 |
| 4.10.1. | Deuterium | 220 |
| 4.10.2. | Boron | 222 |
| 4.10.3. | Carbon | 223 |
| 4.10.4. | Silicon | 224 |
| 4.10.5. | Sulfur | 224 |
| 4.10.6. | Chlorine | 229 |
| 4.10.7. | Molybdenum | 230 |
| 4.10.8. | Osmium | 230 |
| 4.10.9. | Uranium | 230 |
| 4.11. | Selective Raman Excitation | 232 |
| 4.12. | Economics of Laser Isotope Separation | 232 |
| 4.13. | Laser-Induced Reactions | 233 |
| 4.13.1. | Infrared Photochemistry—Basic Mechanisms | 233 |
| 4.13.2. | Vibrationally Enhanced Chemical Reactions | 236 |
| 4.13.3. | Vibrationally Induced Decomposition | 242 |
| 4.14. | Isomerization | 250 |
| 4.15. | Lasers in Catalysis | 251 |
| 4.16. | Laser-Induced Reactions: UV-VIS Excitation | 255 |
| 4.17. | Processing via Thermal Heating | 256 |
| 4.18. | Polymerization | 257 |

5 Lasers in Chemical Analysis

| | | |
|--------|--|-----|
| 5.1. | Introduction | 259 |
| 5.2. | Absorption Spectroscopy | 259 |
| 5.2.1. | Absorption vs. Other Techniques | 263 |
| 5.2.2. | Intracavity Absorption | 264 |
| 5.3. | Laser-Induced Fluorescence | 269 |
| 5.3.1. | Laser-Induced Fluorescence: Theory | 273 |
| 5.3.2. | Laser-Excited Atomic Flame Fluorescence | 280 |
| 5.3.3. | Laser-Excited Molecular Flame Fluorescence | 289 |
| 5.3.4. | Beam Diagnostics | 292 |
| 5.3.5. | Fluorimetry and Phosphorimetry | 304 |
| 5.3.6. | Selective Excitation of Probe Ion Luminescence | 309 |
| 5.4. | Laser-Enhanced Ionization Spectroscopy | 310 |
| 5.5. | Multiphoton Ionization | 317 |
| 5.6. | Raman Spectroscopy | 320 |
| 5.6.1. | Theory and Physical Principles | 320 |
| 5.6.2. | Experimental Techniques | 324 |
| 5.6.3. | Experimental Results | 326 |
| 5.6.4. | Coherent Anti-Stokes Raman Spectroscopy | 326 |
| 5.7. | Laser Magnetic Resonance | 335 |
| 5.8. | Laser Photoacoustic Spectroscopy | 337 |
| 5.8.1. | LPS of Gases | 339 |
| 5.8.2. | LPS of Liquids and Solids | 342 |
| 5.8.3. | Photoacoustic Imaging | 343 |
| 5.9. | Laser Microprobe | 344 |
| 5.10. | Atomic Absorption Spectrometry | 348 |
| 5.11. | Laser Microprobe Mass Spectrometer | 349 |
| 5.12. | Laser Raman Microprobe | 353 |
| 5.13. | Lasers in Chromatography | 355 |

6 Lasers in Environmental Analysis

| | | |
|--------|---|-----|
| 6.1. | Propagation of Laser Radiation through the Atmosphere | 359 |
| 6.2. | Laser Remote Sensing of the Atmosphere | 368 |
| 6.2.1. | Absorption Measurements | 368 |
| 6.2.2. | LIDAR | 375 |
| 6.2.3. | Laser Remote Sensing of Wind Velocity | 381 |
| 6.2.4. | Raman LIDAR | 388 |
| 6.2.5. | Differential Absorption LIDAR (DIAL) | 394 |
| 6.2.6. | Resonance Fluorescence | 404 |
| 6.2.7. | Heterodyne Detection | 407 |
| 6.3. | Laser Sampling of Aerosols | 410 |
| 6.3.1. | Particle Size and Distribution | 410 |
| 6.3.2. | Particle Composition | 416 |

| | | |
|------------------------|---|-----|
| 6.3.3. | Interaction of High-Power Laser Radiation with Aerosol Particles | 417 |
| 6.4. | Laser Remote Sensing of Water Quality | 422 |
| References | | 427 |
| Subject Index | | 449 |
| Materials Index | | 459 |