Contents

PREFACE xi

ACKNOWLEDGMENTS xiii

MATERIALS RESEARCH SOCIETY SYMPOSIUM PROCEEDINGS xiv

PART I: FUNDAMENTALS OF ION-MATERIAL INTERACTIONS

DYNAMIC MONTE CARLO SIMULATION OF ION BEAM AND PLASMA TECHNIQUES 3
W. Möller

*SIMULATIONS OF LOW-ENERGY ION/SURFACE INTERACTION EFFECTS DURING EPITAXIAL FILM GROWTH 9
Makoto Kitabatake and J.E. Greene

LOW ENERGY Ar ION BOMBARDMENT OF (001) Si: DEFECTS AND SURFACE MORPHOLOGY 21
M.V.R. Murty and Harry A. Atwater

MOLECULAR DYNAMICS SIMULATIONS OF THIN FiLM DIAMOND GROWTH 29
Bernard A. Pailthorpe and Peter Knight

MOLECULAR DYNAMICS SIMULATIONS OF ION BEAM MIXING 35
A.M. Mazzone

UNIVERSAL ENERGY DEPENDENCE OF SPUTTERING YIELDS AT LOW ION ENERGY 41
J. Muri and Ch. Steinbrüchel

EXPERIMENTAL AND THEORETICAL INVESTIGATIONS ON THE INTERRELATION OF CHARGE EXCHANGE PROCESSES AND ENERGY LOSS OF PARTICLES AT METAL SURFACES 47
A. Närmann, W. Heiland, R. Monreal, F. Flores, and P.M. Echenique

ISLAND EVOLUTION DURING EARLY STAGES OF ION-ASSISTED FILM GROWTH: Ge ON SiO_2 53
Shouleh Nikzad and Harry A. Atwater

ION/NEUTRAL BEAM ASSISTED ETCHING OF SEMICONDUCTORS: CHEMICAL MODIFICATIONS OF THE ADSORBED PHASE 61
Glenn C. Tyrrell, Duncan Marshall, and Richard B. Jackman

*Invited Paper

PART II: MICROWAVE ION SOURCES FOR DEPOSITION AND ETCHING

PROPERTIES OF SiO_2 FILMS FABRICATED BY MICROWAVE ECR PLASMA PROCESSING WITH AND WITHOUT ENERGETIC PARTICLE BOMBARDMENT DURING FILM DEPOSITION PART I. FABRICATION PROCESSES AND PHYSICAL PROPERTIES 69
T.T. Chau, S.R. Mejia, and K.C. Kao

STRUCTURAL AND INTERFACIAL CHARACTERISTICS OF THIN (<10 nm) SiO_2 FILMS GROWN BY ELECTRON CYCLOTRON RESONANCE PLASMA OXIDATION ON [100] Si SUBSTRATES 75
Tai D. Nguyen, D.A. Carl, D.W. Hess, M.A. Lieberman, and R. Gronsky

*CUBIC BORON NITRIDE PREPARED BY AN ECR PLASMA 81
Y. Osaka, M. Okamoto, and Y. Utsumi

THE ECR-PLASMA DEPOSITION OF SILICON NITRIDE ON A TUNNEL OXIDE 91
J.C. Barbour, H.J. Stein, and C.A. Outten

*ECR PLASMA ETCHING TECHNOLOGY FOR ULSIs 97
Seiji Samukawa

THE MECHANISMS OF REACTIVE ION ETCHING OF SiO_x ($x \leq 2$) WITH ELECTRON CYCLOTRON RESONANCE AND KAUFMAN ION SOURCES 109
R.A. Kant, C.R. Eddy, Jr., and B.D. Sartwell

SHALLOW P^+-N JUNCTION FABRICATION BY PLASMA IMMERSION ION IMPLANTATION 115
C.A. Pico, X.Y. Qian, E. Jones, M.A. Lieberman, and N.W. Cheung

ELECTRON CYCLOTRON RESONANCE HYDROGENATION OF POLY-Si THIN FILM TRANSISTORS ON SiO_2/Si SUBSTRATES 121
Gand Liu, Robert A. Ditizio, Stephen J. Fonash, and Nang Tran

ELECTRON CYCLOTRON RESONANCE HYDROGEN PLASMA INDUCED DEFECTS IN THERMALLY GROWN AND SPUTTER DEPOSITED SiO_2 127
W.L. Hallett, R.A. Ditizio, and S.J. Fonash

PART III: PROCESSING OF HIGH-Tc THIN FILMS AND INTERFACES

*THIN FILM GROWTH OF HIGH T_c SUPERCONDUCTORS BY MICROWAVE PLASMA ASSISTED REACTIVE EVAPORATION 135
Akira Tsukamoto, Masahiko Hiratani, Toshiyuki Aida, Yoshinobu Tarutani, and Kazumasa Takagi

CRYSTALLINE ORIENTATION CONTROL IN Bi-Sr-Ca-Cu-O THIN FILMS 147
Yoshiki Ishizuka, Yoshiaki Terashima, and Tadao Miura

*Invited Paper

STUDY OF THE ORIENTATION OF $Y_1Ba_2Cu_3O_{7-x}$ THIN FILMS IN-SITU PREPARED BY REACTIVE COEVAPORATION WITH RF ACTIVATED OXYGEN-OZONE PLASMA 153
M. Nagata, H. Nojima, H. Shintaku, and M. Koba

PREPARATION OF OPTICALLY SMOOTH SURFACES OF HIGH-T_c SUPERCONDUCTING FILMS 159
J.H. Kim, A. Kapitulnik, J.S. Harris, Jr., K. Char, I. Bozovic, and W.Y. Lee

PLASMA OXIDATION OF Y-Ba-Cu-O PRECURSOR FILAMENTS 165
J.D. Klein, J.P. Hachey, and A. Yen

ENERGY DISTRIBUTION OF **NEGATIVE OXYGEN** IONS EMITTED FROM YBaCuO AND IRON GARNET TARGETS BY dc- AND rf-MAGNETRON SPUTTERING 171
Jens-Peter Krumme, Ron A.A. Hack, and Ivo J.M.M. Raaijmakers

PART IV: ELECTRONIC MATERIALS: III-V COMPOUNDS

*GaAs EPITAXIAL GROWTH BY ECR-MBE 179
Naoto Kondo, Yasushi Nanishi, Tomohiro Shibata, Norio Yamamoto, and Masatomo Fujimoto

CH_4:H_2:Ar rf/ECR PLASMA ETCHING OF GaAs AND InP 191
Victor J. Law, S.G. Ingram, G.A.C. Jones, R.C. Grimwood, and H. Royal

STRUCTURAL AND COMPOSITIONAL MODIFICATIONS OF III-V TERNARY AND QUATERNARY COMPOUNDS INDUCED BY ION BOMBARDMENT 197
A. di Bona, A. Facchini, S. Valeri, G. Ottaviani, and A. Piccirillo

PERSISTENT PHOTOCONDUCTIVITY AND THERMAL RECOVERY KINETICS OF LOW ENERGY Ar^+ BOMBARDED GaAs 203
A. Vaseashta and L.C. Burton

ELECTRICAL DAMAGE DUE TO LOW ENERGY PLASMA PROCESSING OF GaAs STRUCTURES 209
Hans P. Zappe and Gudrun Kaufel

CHEMICAL PRECURSORS FOR GaAs ETCHING WITH LOW ENERGY ION BEAMS: CHLORINE ADSORPTION ON GaAs(100) 215
Richard B. Jackman, Glenn C. Tyrrell, Duncan Marshall, Catherine L. French, and John S. Foord

PART V: ELECTRONIC MATERIALS: SILICON AND Si-Ge

HETEROEPITAXY OF $Si/Si_{1-x}Ge_x$ GROWN BY REMOTE PLASMA-ENHANCED CHEMICAL VAPOR DEPOSITION 223
T. Hsu, R. Qian, D. Kinosky, J. Irby, B. Anthony, S. Banerjee, A. Tasch, and C. Magee

*Invited Paper

EVIDENCE OF OSCILLATING OXIDE GROWTH MECHANISM DURING OXYGEN PLASMA OXIDATION OF SILICON 229
Son Nguyen, Tue Nguyen, D. Dobuzinsky, R. Gleason, and M. Gibson

ROOM TEMPERATURE NITRIDATION AND OXIDATION OF Si, Ge AND MBE-GROWN SiGe USING LOW ENERGY ION BEAMS (0.1 - 1 keV) 235
O. Vancauwenberghe, O.C. Hellman, N. Herbots, J.L. Olson, W.J. Tan, and W.J. Croft

ATOMIC HYDROGEN PASSIVATION OF HIGH ENERGY HYDROGEN IMPLANTS 241
K. Srikanth, J. Shenal, and S. Ashok

THE ROLE OF OXYGEN IN THE CF_2Cl_2 REACTIVE ION ETCHING OF PECVD FILMS 249
Yue Kuo

THE INFLUENCE OF HBr DISCHARGE AMBIENCE ON POLY-Si/ SiO_2 ETCHING SELECTIVITY 255
E. Ikawa, K. Tokashiki, T. Kikkawa, Y. Teraoka, and I. Nishiyama

PART VI: ION PROCESSING OF OXIDES, NITRIDES, POLYMERS, AND CARBON

*ION EFFECTS IN OPTICAL FILMS 263
U.J. Gibson

*ION BEAM SPUTTER DEPOSITION OF FERROELECTRIC OXIDE THIN FILMS 273
Thomas M. Graettinger, O. Auciello, M.S. Ameen, H.N. Al-Shareef, K. Gifford, and A.I. Kingon

PREPARATION OF $Bi_4Ti_3O_{12}$ FILMS BY ECR PLASMA SPUTTERING 283
Hiroshi Masumoto, Takashi Goto, Youichirou Masuda, Akira Baba, and Toshio Hirai

DEPOSITION OF ALUMINUM NITRIDE FILM BY ION BEAM ENHANCED REACTIVE MAGNETRON SPUTTERING 289
R.F. Huang, L.S. Wen, H. Wang, J. Wu, and R.J. Hong

MODIFICATION OF PROPERTIES OF ION-BEAM-SPUTTERED YTTRIUM-OXIDE THIN FILMS BY LOW-ENERGY ION BOMBARDMENT 295
K.A. Klemm, L.F. Johnson, and M.B. Moran

OXIDATION OF AlN-Al_2O_3 COMPOSITE FILM PREPARED BY MICRO-WAVE PLASMA CVD 301
Yoshihiro Someno, Makoto Sasaki, and Toshio Hirai

CARBON FILM DEPOSITION ON SILICON USING LOW ENERGY ION BEAMS 307
Qin Fuguang, Yao Zhenyu, Ren Zhizhang, S.-T. Lee, I. Bello, X. Feng, L.J. Huang, and W.M. Lau

*Invited Paper

SYNTHESIS OF BORON NITRIDE FILM BY ION BEAM DEPOSITION 315
Z. Xia, G.L. Zhang, and W.L. Lin

PACVD FLUORINATED SILICON NITRIDE FILMS DEPOSITED FROM SiF_4/NH_3 GAS MIXTURES 321
A. Castro, M. Gasset, C. Gomez-Aleixandre, O. Sanchez, and J.M. Albella

THE ROLE OF DILUTION GAS IN PLASMA DEPOSITION OF AMORPHOUS HYDROGENATED CARBON 327
Hsueh Yi Lu and Mark A. Petrich

PART VII: ION PROCESSING OF METALS

*ION BEAM DEPOSITION OF MULTILAYER MAGNETIC FILMS 335
Masakatsu Senda

THIN FILM GROWTH USING LOW-ENERGY MULTI-ION BEAM DEPOSITION SYSTEM 347
S. Shimizu, N. Sasaki, S. Ogata, O. Tsukakoshi, S. Seki, and H. Yamakawa

OPTICAL SPECTROSCOPIC PROFILING OF ION BEAM SPUTTERING 353
J.D. Klein and A. Yen

THE EFFECTS OF ION ENERGY ON CARBON AND TUNGSTEN FILMS FABRICATED BY DIRECT ION BEAM DEPOSITION AND ION BEAM SPUTTERING DEPOSITION 359
I. Kataoka, K. Ito, N. Hoshi, T. Yonemitsu, K. Etoh, I. Yamada, and Jean-Jacques Delaunay

THE INFLUENCE OF ION BOMBARDMENT ON THE SURFACE COMPOSITION OF 70 wt% Cu-30 wt% Zn ALPHA-BRASS 365
Vjekoslav Franetovic

PLASMA IMMERSION SURFACE MODIFICATION WITH METAL ION PLASMA 371
I.G. Brown, X. Godechot, and K.M. Yu

SELECTIVE COPPER PLATING IN SILICON DIOXIDE TRENCHES WITH METAL PLASMA IMMERSION ION IMPLANTATION 377
Meng-Hsiung Kiang, Carey A. Pico, Michael A. Lieberman, Nathan W. Cheung, X.Y. Qian, and K.M. Yu

MAGNETRON-ENHANCED REACTIVE ION-ETCHING OF Al-1%Si-2%Cu ALLOY 385
C.Y. Fu, R. Hsu, and V. Malba

ARGON PLASMA INDUCED SURFACE MODIFICATIONS FOR RESISTLESS PATTERNING OF ALUMINUM FILMS 389
Neeta Agrawal, R.D. Tarey, and K.L. Chopra

AUTHOR INDEX 395

SUBJECT INDEX 397

*Invited Paper