



# CONTENTS

<b>1. INTRODUCTION AND HISTORY</b>	<b>1</b>
1.1. Energy Resources, 1	
1.2. Nuclear Energy, 3	
1.3. Fusion History, 4	
References, 8	
<b>2. FUSION REACTIONS AND FUEL RESOURCES</b>	<b>10</b>
2.1. Nuclear Reactions, 10	
2.2. Fusion-Fuel Resources, 16	
2.2.1. Deuterium, 16	
2.2.2. Tritium, 17	
2.2.3. Lithium, 19	
2.2.4. Helium and Boron, 19	
References, 20	
<b>3. REACTION RATES, IGNITION, AND CONFINEMENT</b>	<b>22</b>
3.1. Kinetic Theory Fundamentals, 22	
3.2. Thermonuclear Reaction Cross Sections and Reaction Rates, 27	

x CONTENTS

- 3.3. Fusion-Power Density, 33
- 3.4. Ideal Fusion Ignition, 35
- 3.5. Ideal Plasma-Confinement ( $n\tau$ ) Criteria, 38
- 3.6. Fusion-Fuel-Cycle Characteristics, 41
  - 3.6.1. Deuterium-Tritium (Lithium), 41
  - 3.6.2. Deuterium Only (Pure; Partially Catalyzed; Fully Catalyzed), 42
  - 3.6.3. Advanced Fuels ( $D-^3He$ ;  $^3He-^3He$ ; Proton-Based Fuels), 42
- References, 43

**4. BASIC PLASMA DIRECTORY**

45

- 4.1. Introduction, 45
- 4.2. Ionization Equilibrium, 46
- 4.3. Characteristic Plasma Length Scales, 48
  - 4.3.1. Debye Length, 48
  - 4.3.2. Impact Parameter for 90° Binary Coulomb Scattering, 48
  - 4.3.3. Gyro Radii, 49
  - 4.3.4. Mean Free Path, 50
  - 4.3.5. Skin Depth, 52
- 4.4. Characteristic Plasma Times and Frequencies, 53
  - 4.4.1. Collision Times, 53
  - 4.4.2. Energy Relaxation Times, 54
  - 4.4.3. Gyro Periods, 56
  - 4.4.4. Plasma Periods, 57
  - 4.4.5. Upper and Lower Hybrid Frequencies, 58
  - 4.4.6. Fusion Reaction Time, 59
  - 4.4.7. Plasma Cooling Time, 60
  - 4.4.8. Resistive Diffusion Time, 61
- 4.5. Characteristic Speeds, 61
  - 4.5.1. Mean Thermal Particle Speed, 61
  - 4.5.2. Acoustic Speed, 62
  - 4.5.3. Alfvén Speed, 63
  - 4.5.4. Speed of Electromagnetic Waves, 63
  - 4.5.5. Particle Drift Speeds, 64
- 4.6. Plasma Radiation, 66
  - 4.6.1. Bremsstrahlung, 66
  - 4.6.2. Synchrotron Radiation, 67
  - 4.6.3. Free-Bound and Bound-Bound Radiation, 68
- 4.7. Classical Plasma-Transport Properties, 68
  - 4.7.1. Diffusion, 69
  - 4.7.2. Thermal Conductivity, 72
  - 4.7.3. Viscosity, 73

4.7.4. Electrical Conductivity, 75	
4.8. Dimensionless Parameters, 76	
References, 78	
<b>5. TOKAMAK CONFINEMENT PHYSICS</b>	<b>80</b>
5.1. Tokamak History, 80	
5.2. Toroidal Glossary, 82	
5.3. Particle Motions in a Tokamak, 86	
5.4. Toroidal Equilibrium, 91	
5.4.1. Basic Equations, 91	
5.4.2. Axisymmetric Equilibrium, 92	
5.4.3. Tokamak Equilibrium, 94	
5.5. Toroidal Stability, 97	
5.5.1. Introduction, 97	
5.5.2. Mhd-Stability Fundamentals, 98	
5.5.3. Mhd Instabilities of a Straight Circular Cylinder, 99	
5.5.4. Mhd Tokamak Stability, 102	
5.5.5. Microinstabilities, 105	
5.6. High-Beta Tokamak, 107	
5.7. Neoclassical Tokamak Plasma Transport, 111	
5.8. Tokamak Scaling Laws, 118	
5.9. Experimental Observations, 122	
References, 123	
<b>6. FUSION TECHNOLOGY</b>	<b>125</b>
6.1. Introduction, 125	
6.2. Power Balance and Design Operating Point, 126	
6.3. Plasma-Wall Interactions: Impurity Control, 131	
6.4. Divertors and Limiters, 134	
6.5. Plasma Heating, 138	
6.5.1. Ohmic Heating, 138	
6.5.2. Neutral-Beam Heating, 140	
6.5.3. Resonance-Frequency Heating, 145	
6.5.4. Other Heating Methods, 151	
6.6. Fueling and Ash Removal, 151	
6.7. Tritium Production and Handling, 154	
6.8. Radioactivity and Shielding, 158	
6.9. Magnets and Cryogenics, 162	
6.10. Materials, 166	
6.11. Diagnostics, Controls, and Computers, 169	
6.12. Vacuum System, 170	
6.13. Balance of Plant, 173	

6.14.	Maintenance, 175	
6.15.	Safety, 177	
6.16.	Economics, 179	
	References, 180	
<b>7.</b>	<b>STARFIRE: A COMMERCIAL TOKAMAK FUSION-POWER PLANT</b>	<b>184</b>
7.1.	Introduction, 184	
7.2.	Key Assumptions, 187	
7.3.	Reactor Overview, 188	
7.3.1.	Reactor Configuration, 188	
7.3.2.	Plasma Engineering, 193	
7.3.3.	Plasma Heating and Current Drive, 196	
7.3.4.	Plasma Impurity Control and Exhaust, 200	
7.3.5.	Magnets, 208	
7.3.6.	First Wall/Blanket, 210	
7.3.7.	Radiation-Shielding System, 218	
7.3.8.	Radioactivity, 222	
7.3.9.	Heat Transport and Energy Conversion, 225	
7.3.10.	Tritium Systems, 226	
7.3.11.	Electrical Storage and Power Supplies, 226	
7.3.12.	Support Structure, 229	
7.3.13.	Cryogenic Systems, 230	
7.3.14.	Instrumentation and Control, 231	
7.3.15.	Material Inventory, 233	
7.4.	Balance of Plant, 233	
7.4.1.	Site Plan, 237	
7.4.2.	Facility Buildings, 237	
7.4.3.	Mechanical Systems, 238	
7.4.4.	Building Services, 239	
7.4.5.	Electrical Systems, 240	
7.5.	Plant Construction, 242	
7.6.	Operation and Maintenance, 242	
7.7.	Power Flow, 247	
7.8.	Economics, 247	
7.9.	Safety, 250	
	Reference, 251	
<b>8.</b>	<b>MARS: A TANDEM-MIRROR FUSION-POWER PLANT</b>	<b>252</b>
8.1.	Introduction, 252	
8.2.	MARS Overview, 256	
8.3.	Magnets, 258	
8.4.	Plasma Engineering, 262	

8.5.	Ash Removal, 263	
8.6.	Plasma Parameters, 263	
8.7.	Engineering and Balance of Plant, 264	
	References, 265	
<b>9.</b>	<b>OTHER FUSION REACTOR CONCEPTS</b>	<b>266</b>
9.1.	Introduction, 266	
9.2.	Stellarators, Heliotrons, and Torsatrons, 267	
9.2.1.	The UWTOR-M Stellarator Power Reactor, 268	
9.3.	ELMO Bumpy Torus (EBT), 275	
9.3.1.	ELMO Bumpy Torus Reactor (EBTR), 277	
9.4.	Reversed-Field Pinches, 282	
9.5.	Compact Fusion Reactor Concepts, 285	
9.5.1.	Compact Reversed-Field Pinch Reactor, 287	
9.5.2.	OHTE Reactor, 287	
9.5.3.	Spheromak Reactor, 290	
9.5.4.	A Compact Tokamak Reactor—Riggatron™, 290	
9.6.	Inertial-Confinement Fusion (ICF), 294	
9.6.1.	SOLASE (A Laser-Driven Inertial Fusion Reactor), 299	
9.6.2.	Light-Ion-Driven Inertial Fusion, 303	
9.6.3.	Some Remarks about ICF, 305	
9.7.	Concluding Remarks, 306	
	References, 306	
<b>Appendix A.</b>	<b>Units and Conversion Factors</b>	<b>309</b>
<b>Appendix B.</b>	<b>The Light Element Isotopes</b>	<b>313</b>
<b>Appendix C.</b>	<b>Some Fusion Reactions</b>	<b>316</b>
<b>INDEX</b>		<b>319</b>